



JMD-26X2 XY DRO

Milling-Drilling Machine

50000451T 3~400V 50Hz

PARTS LIST

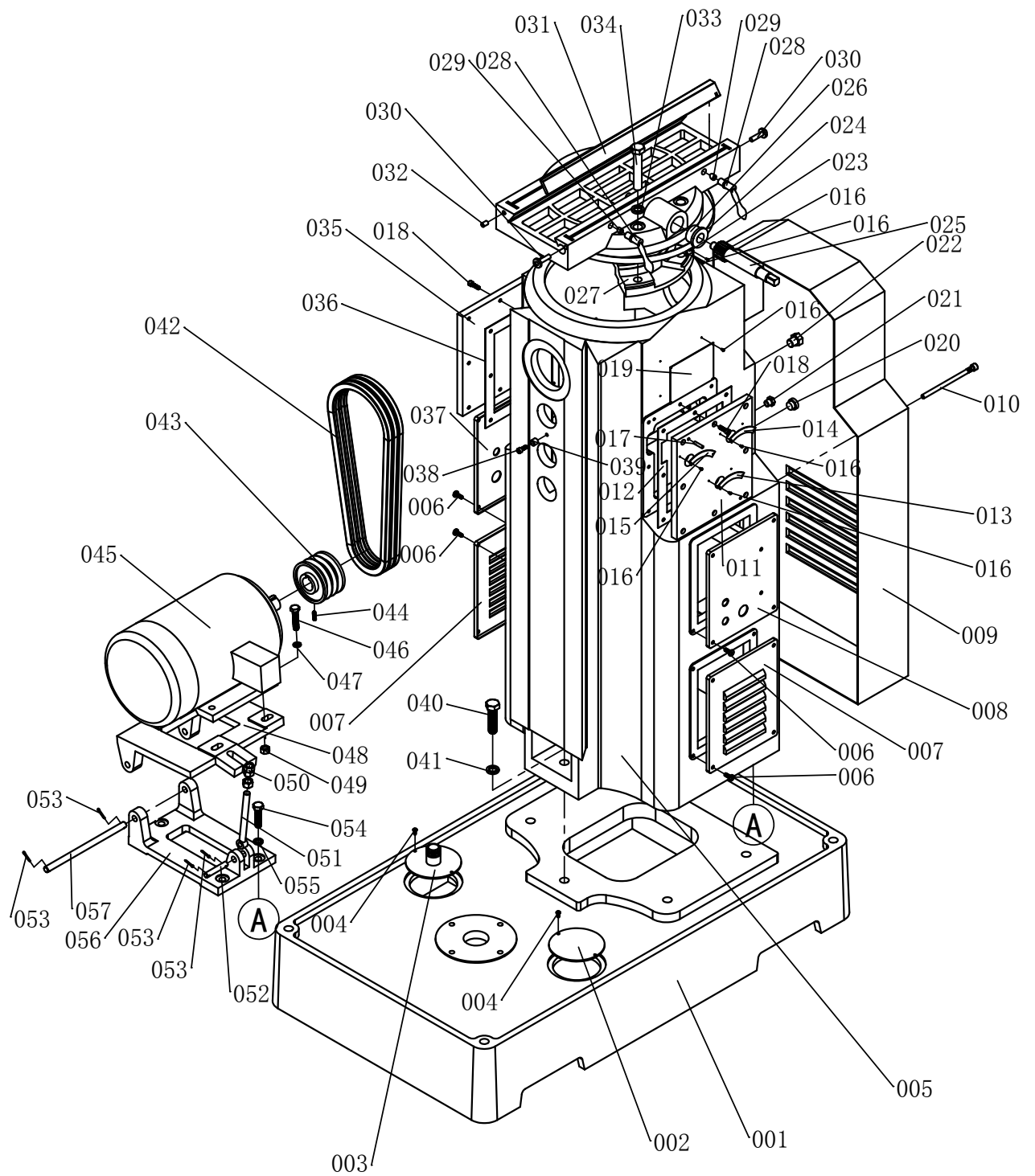
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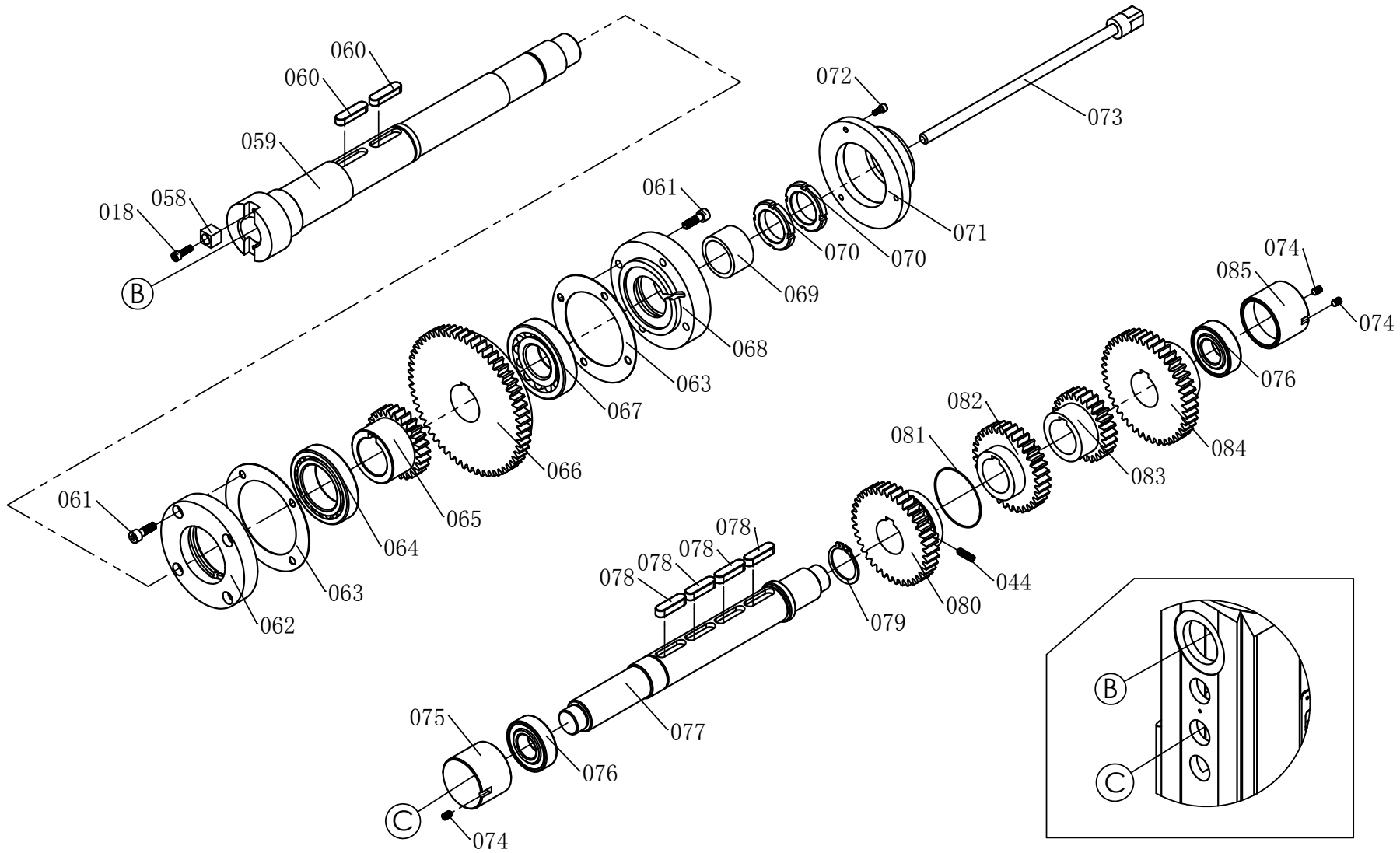
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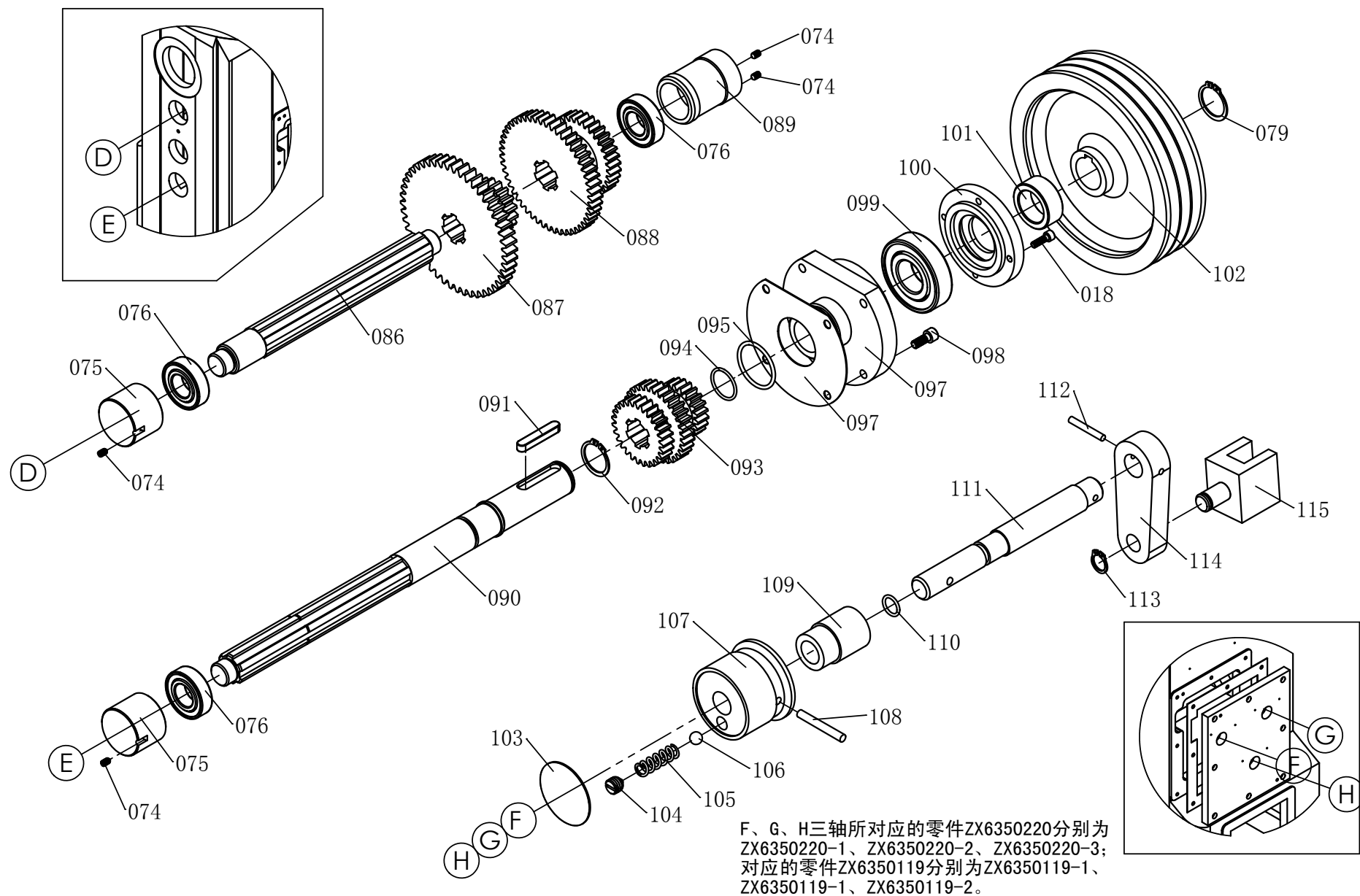
01 Column & Base part



01 Column & Base Part



01 Column & Base Part



01 Column & base part

No.	Name	Qty
01001	Base	1
01002	Cover	1
01003	Cover	1
01004	M4X10 Cross recessed pan head screw	4
01005	Column	1
01006	M6X16 Cross recessed pan head screw	16
01007	Cover board	2
01008	Cover board	1
01009	Back cap	1
01010	M8X140 Bolt	6
01011	Cover board	1
01012	Oilproof rubber washer	1
01013	Indicator drop	1
01014	Indicator drop	1
01015	Indicator drop	1
01016	GB/T827 2.5X4 Rivet	14
01017	GB/T117 5X25 Taper bolt	2
01018	M6X20 Hexagon socket head cap screw	22
01019	Indicator drop	1
01020	M16X1.5 Oil gage	1
01021	M10X1X8 Oil plug	1
02022	M16X1.5X8 Oil plug	1
01023	Indicator drop	1
01024	Angle scale	1
01025	m=2 z=1.5 Gear shaft	1
01026	Supporting sleeve	1
01027	Spider wheel	1
01028	M12X58X25 Handlebar	2
01029	Pressure block	2

01 Column & base par

No.	Name	Qty
01030	Adjusting screw	2
01031	Wedge	1
01032	JB/T7940.4 8 Oil cup	2
01033	GB/T93 16 Spring washer	4
01034	GB/T5781 M16X90 Hexagon head bolt	4
01035	Cover board	1
01036	Oilproof rubber washer	1
01037	Cover board	1
01038	M6X16 Hexagon socket head cap screw	2
01039	Stop	1
01040	GB/T5781 M16X60 Hexagon head bolt	5
01041	GB/T93 16 Spring washer	1
01042	Texrope belt	3
01043	Belt pulley	1
01044	M8X16 Slotted taper end fixed screw	2
01045	Y100L1-4 2.2kW 1430rpm Motor	1
01046	GB/T5781 M10X45 Hexagon head bolt	4
01047	GB/T93 10 Spring washer	4
01048	Base plate	1
01049	GB/T6170 M10 Hexagon nut	4
01050	GB/6170 M12 Hexagon nut	3
02051	Adjusting screw	1
01052	Shaft	1
01053	GB/T91 2.5X16 Cotter pin	4
01054	GB/T5781 M12X45 Hexagon head bolt	3
01055	GB/T93 12 Spring washer	3
01056	Motor support	1
01057	Shaft	1
01058	Key	2

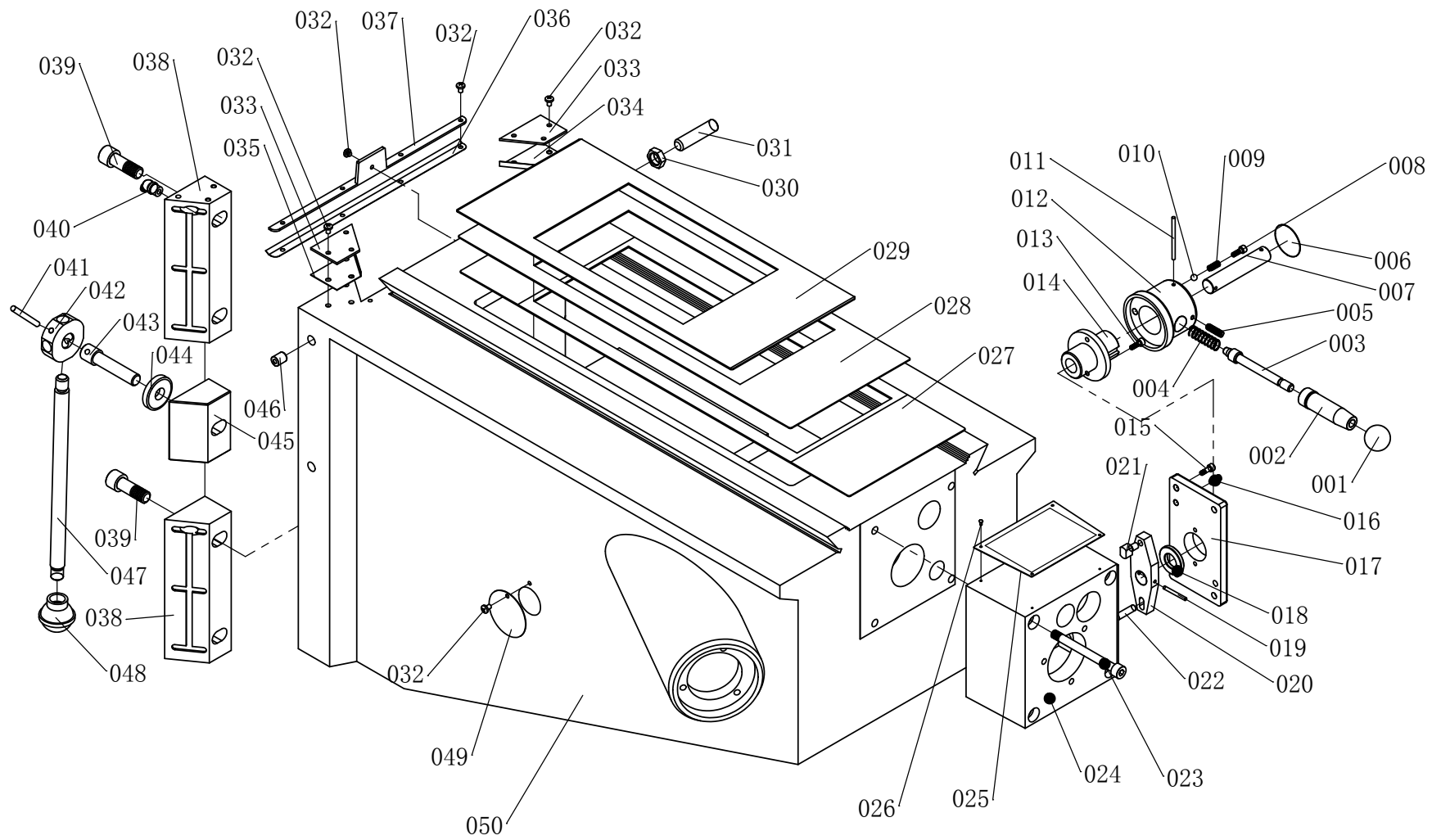
01 Column & base part

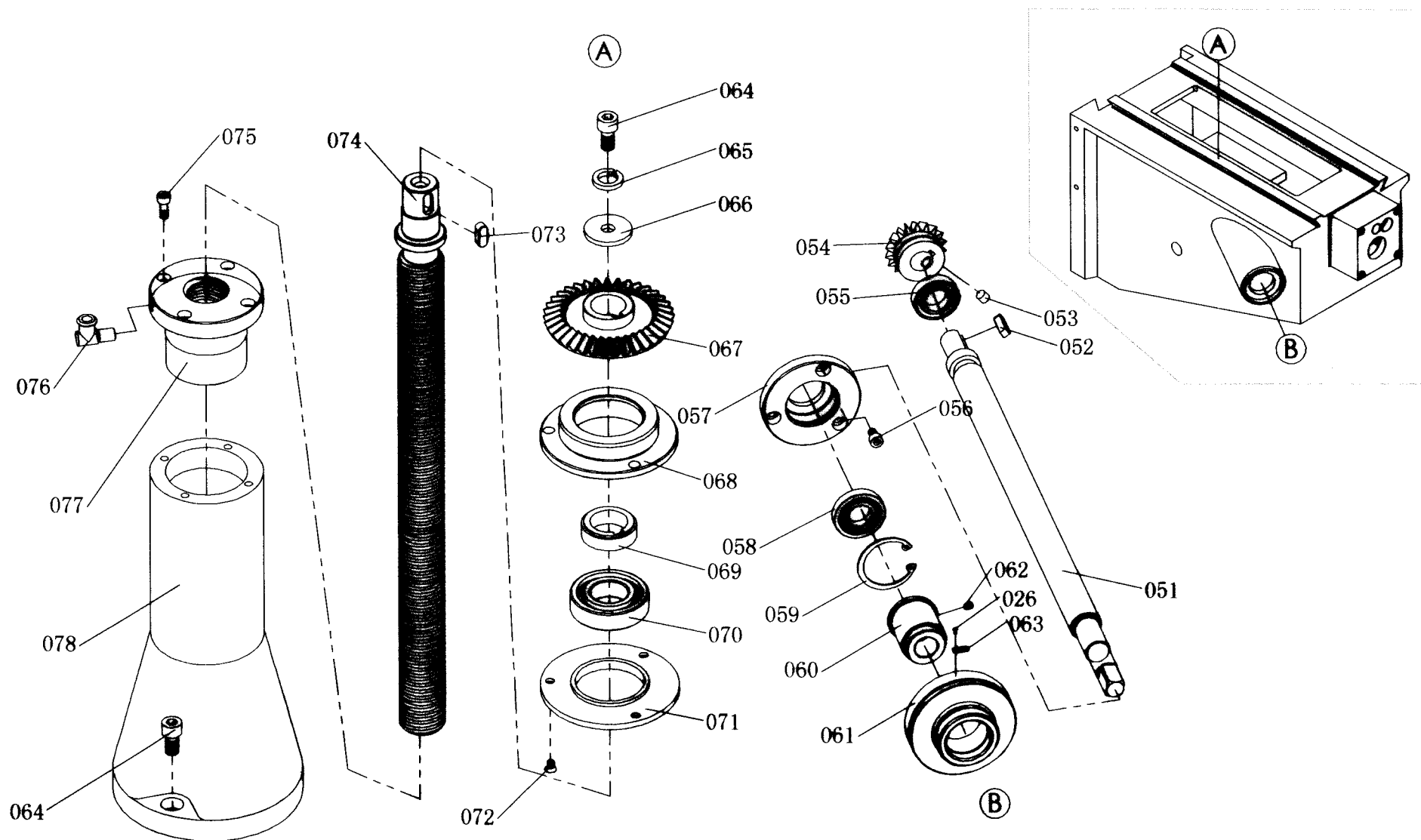
No.	Name	Qty
01059	Spindle	1
01060	GB/T1096 12X45 Flat key	2
01061	M8X25 Hexagon socket head cap screw	8
01062	End cover	1
01063	Oilproof rubber washer	2
01064	GB/T297 32011/P6 55X90X23 Bearing	1
01065	m=3 z=26 Gear	1
01066	m=3 z=57 Gear	1
01067	GB/T297 30308E/P6 40X90X25.25Bearing	1
01068	End cover	1
01069	50X40X30 Bush	1
01070	GB/T812 M39X1.5 Round nut	2
01071	Cover	1
01072	M5X12 Hexagon socket head cap screw	3
01073	Tie rod	1
01074	M6 X 10 Slotted taper end fixed screw	7
01075	plug	3
01076	GB/T276 6205 25X52X15 Bearing	5
01077	Shaft	1
01078	GB/T1096 10X36 Key	4
01079	GB/T894.1 35 Elastic damping ring	2
02080	m=2.5 z=38 Gear	1
01081	φ1X220 Iron wire	1
01082	m=2.5 z=33 Gear	1
01083	m=2.5 z=26 Gear	1
01084	m=2.5 z=43 Gear	1
01085	plug	1
01086	Spline shaft	1
01087	m=3 z ₁ =48 z ₂ =17 Gear	1

01 Column & base part

No.	Name	Qty
01088	m=2.5 $z_1=50$ $z_2=33$ Gear	1
01089	plug	1
01090	Spline shaft	1
01091	GB/T1096 10X55 Flat key	1
01092	GB/T894.1 34 Elastic damping ring	1
01093	m=2.5 $z_1=27$ $z_2=32$ $z_3=22$ Gear	1
01094	GB/T3452.1 30X2.65 O-seal ring	1
01095	GB/T3452.1 45X3.55 O-seal ring	1
01096	Oilproof rubber washer	1
01097	Flange	1
01098	M8X20 Hexagon socket head cap screw	4
01099	GB/T276 6307 35X80X21 Bearing	1
01100	Blanking cover	1
01101	Bush	1
01102	Belt pulley	1
01103	Indicator drop	3
01104	M10X10 Slotted taper end fixed screw	3
01105	GB/T2089 1.6X8X30 pressure spring	3
01106	GB/T308 8 steel ball	3
01107	Handle seat	3
01108	GB/T117 5X40 Taper pin	3
02109	Bush	3
01110	GB/T3452.1 11.2X2.65 O-seal ring	3
01111	Shaft	3
01112	GB/T117 4X30 Taper pin	3
01113	GB/T894.1 12 Circlip for shaft	3
01114	Rocker	3
01115	Shifting fork	3

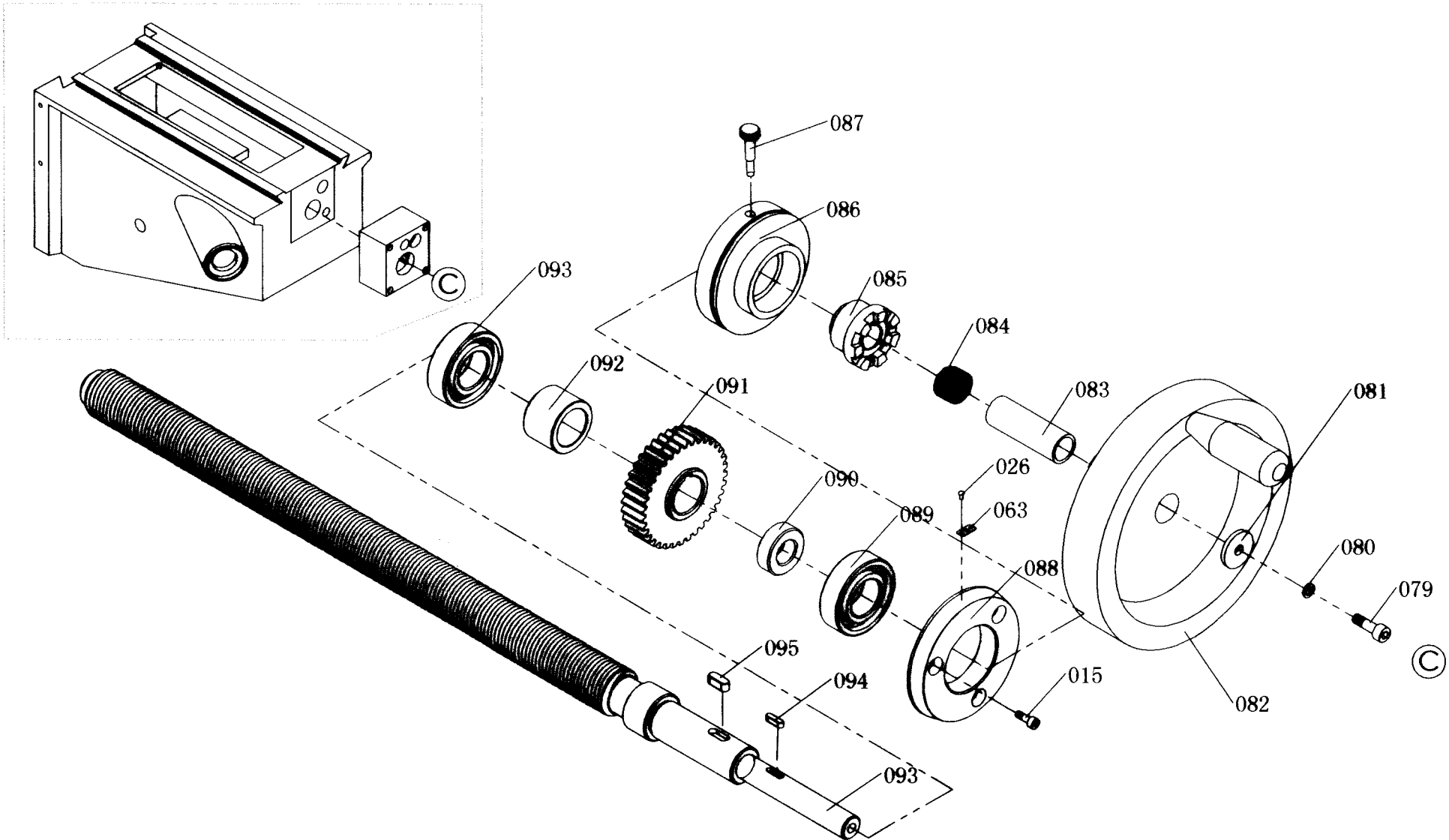
02 knee part



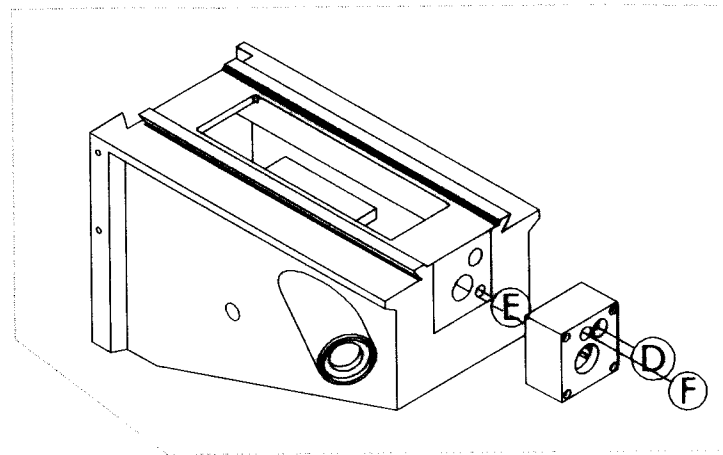


02 Knee part

02 Knee part



XB6226A-02 3/8



02 Knee part

No.	Name	Qty
02001	A-M8×25 Ball knob	1
02002	Handle bush	1
02003	Handle lever	1
02004	GB/T2089 1×10×30 Pressure spring	1
02005	M6×20 Setscrew with slotted flat end	1
02006	Scutcheon	1
02007	Shaft	1
02008	M8×8 Hex.setscrew with flat end	1
02009	GB/T2089 0.8×5×15 Pressure spring	1
02010	GB/T308 6 Steel ball	1
02011	GB/T117 3×50 Taper pin	1
02012	Handle seat	1
02013	M4×12 Hex.socket head bolt	2
02014	Collar	1
02015	M6×10 Hex.socket head bolt	7
02016	GB/T118 6×10 Taper pin	2
02017	Cover board	1
02018	30×15.5×4 Washer	1
02019	3×30 Cylinder pin	1
02020	Junction plate	1
02021	Shifting block	1
02022	6×24 Cylinder pin	1
02023	M8×85 Hex.socket head bolt	4
02024	Box	1
02025	Scutcheon	1
02026	GB/T827 2×4 Rivet	8
02027	Wiper	1
02028	Wiper	1
02029	Wiper	1

02 Knee part

No.	Name	Qty
02030	GB/T6172.1 M12 Nut	4
02031	M12×25 Hex. flat end setscrew	4
02032	M4×6 Cross recessed pan head screw	13
02033	Pressure plate	2
02034	Wiper	1
02035	Wiper	1
02036	Wiper	1
02037	Pressure plate	1
02038	Gib	2
02039	M12×35 Hex. flat end setscrew	4
02040	JB/T7940.2 M10×1 Oil cup	1
02041	5×50 Cylinder pin	1
02042	Clamping collar	1
02043	Screw	1
02044	Collar	1
02045	Gib	1
02046	JB/T7940.4 10 Oil cup	2
02047	Handle	1
02048	Handle grip	1
02049	Cover plate	2
02050	Saddle	1
02051	Shaft	1
02052	6×25 Flat key	1
02053	M8×10 Hex. taper end setscrew	1
02054	m=2.5 z=18 Bevel gear	1
02055	GB/T276 61904-2RZ 20×37×9 Bearing	1
02056	M6×10 Hex. socket head bolt	3
02057	Bearing housing	1
02058	GB/T276 6004 20×42×12 Bearing	1

02 Knee part

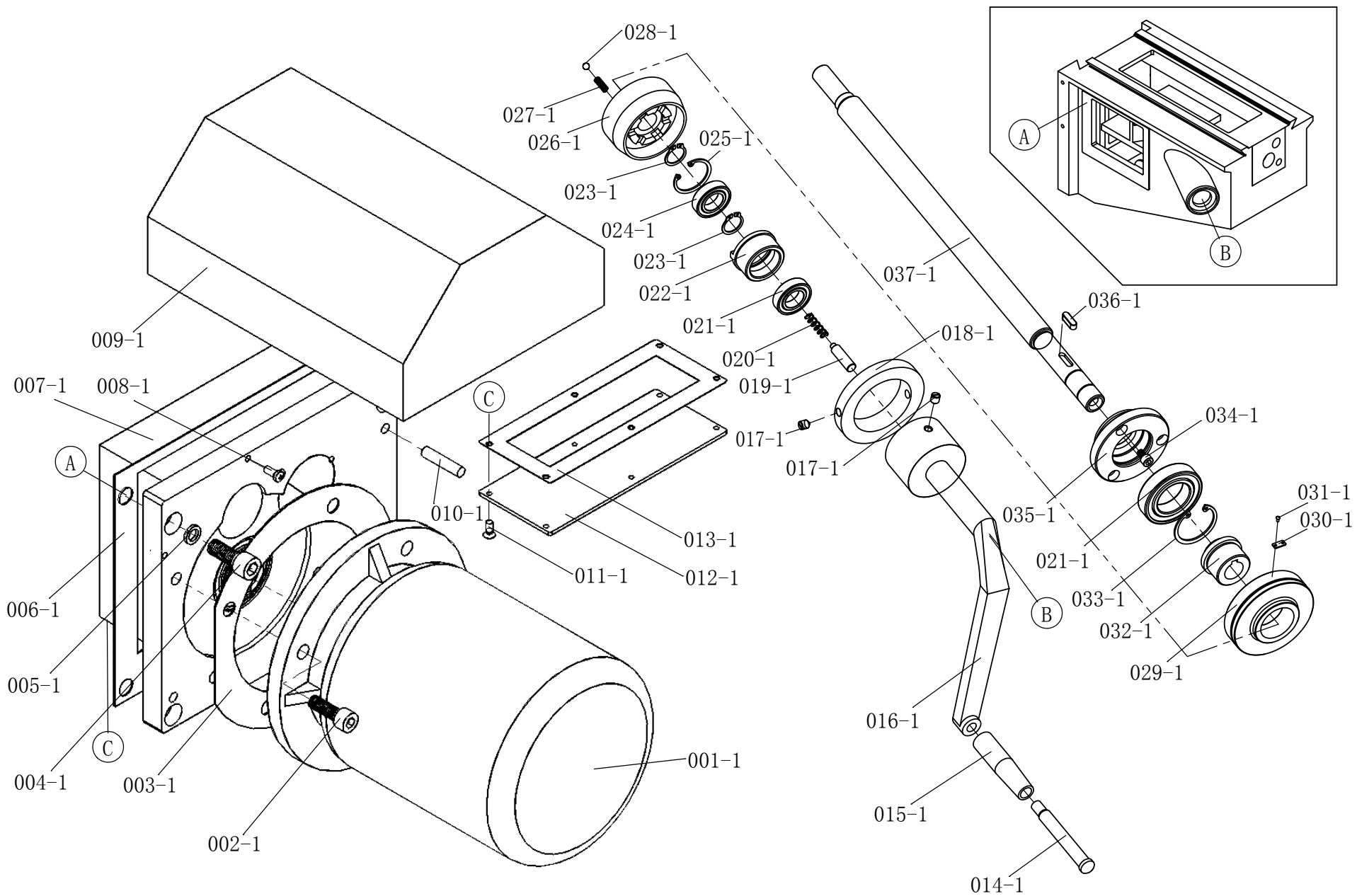
No.	Name	Qty
02059	42 Circlip for hole	1
02060	Nut	1
02061	Indexing ring	1
02062	M5×6 Slotted flat end setscrew	1
02063	Indicator plate	2
02064	M10×20 Hex. socket head bolt	3
02065	10 Washer	1
02066	38×11×4 Washer	1
02067	m=2.5 z=36 Bevel gear	1
02068	Bearing housing	1
02069	Spacer	1
02070	GB/T276 6206 30×62×16 Bearing	1
02071	Pressure cover	1
02072	GB/T819.1 M6×16 Screw	3
02073	GB/T1096 8×20 Flat key	1
02074	Elevating screw	1
02075	M6×16 Hex. socket head bolt	4
02076	JB/T7940.5 M10×1 C-Oil cup	1
02077	Nut	1
02078	Stanchion	1
02079	M6×20 Hex. socket head bolt	1
02080	6 Spring washer	1
02081	Washer	1
02082	20×160 Handwheel	1
02083	Collar	1
02084	GB/T2089 1×22×30 Spring	1
02085	Clutch	1
02086	Dial	1
02087	Knurled screw	1

02 Knee part

No.	Name	Qty
02088	Pressure cover	1
02089	GB/T276 6205 25×52×15 Bearing	2
02090	Collar	1
02091	m=2 z=36 Gear	1
02092	Distance sleeve	1
02093	Cross lead screw	1
02094	GB/T1096 4×14 Flat key	1
02095	GB/T1096 6×16 Flat key	1
02096	Bearing cover	1
02097	GB/T276 6002 15×32×9 Bearing	1
02098	m=2 z=18 Gear	1
02099	20 Circlip for shaft	2
02100	GB/T276 61804 20×32×7 Bearing	1
02101	Spline shaft	1
02102	M6×6 Hex. taper end setscrew	1
02103	shaft	1
02104	84×30 Wrist	2
02105	GB/T91 1.6×10 Cotter pin	2
02106	Collar	2
02107	GB/T2089 1×14×25 Compressed spring	2
02108	Bearing cap	1
02109	GB/T276 61901 12×24×6 Bearing	2
02110	Shaft	1
02111	m=2 z=14 Gear	1
02112	M4×4 Slotted taper end setscrew	1
02113	Spacer	1

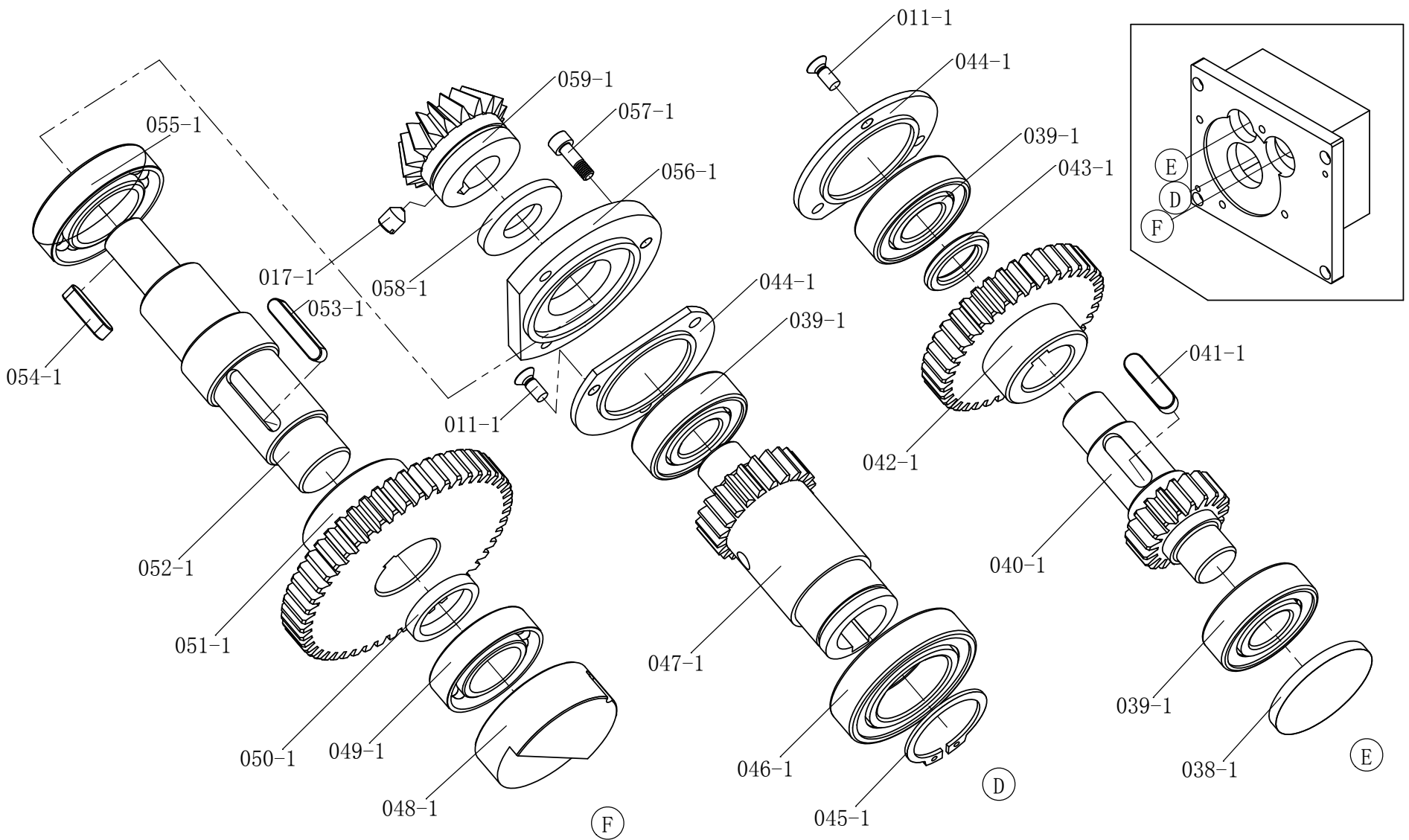
02 Knee part

Power lifting&falling structure



02 Knee part

Power lifting&falling structure



02 Knee part

Power lifting & falling structure

No.	Name	Qty
02001-1	Y90S-6 910rpm 0.75kW Motor	1
02002-1	M10×30 Hex.socket head bolt	4
02003-1	Oil-proof rubber washer	1
02004-1	M12×30 Hex.socket head bolt	4
02005-1	12 Washer	4
02006-1	Oil-proof rubber washer	1
02007-1	Box	1
02008-1	M5×12 Crose recessed pan head Screw	3
02009-1	Cover	1
02010-1	GB/T118 8×40 Pin	2
02011-1	M5×12 Crose recessed countersunk head Screw	12
02012-1	Cover board	1
02013-1	Oil-proof rubber washer	1
02014-1	Handle seat	1
02015-1	Handle bush	1
02016-1	Handle	1
02017-1	GB/T71 8×10 Hex.socket setscrew	6
02018-1	Adapter sleeve	1
02019-1	Shaft	1
02020-1	GB/T2089 0.8×7×30 Spring	1
02021-1	GB/T276 6004 20×42×12 Bearing	2
02022-1	Collar	1
02023-1	GB/T894.1 20 Distance ring	2
02024-1	GB/T276 61904 20×37×9 Bearing	1
02025-1	GB/T893.1 37 Distance ring	1
02026-1	Clutch	1
02027-1	GB/T2089 0.8×5×16 Spring	2
02028-1	6 Steel ball	2
02029-1	Dial	1

02 Knee part

Power lifting & falling structure

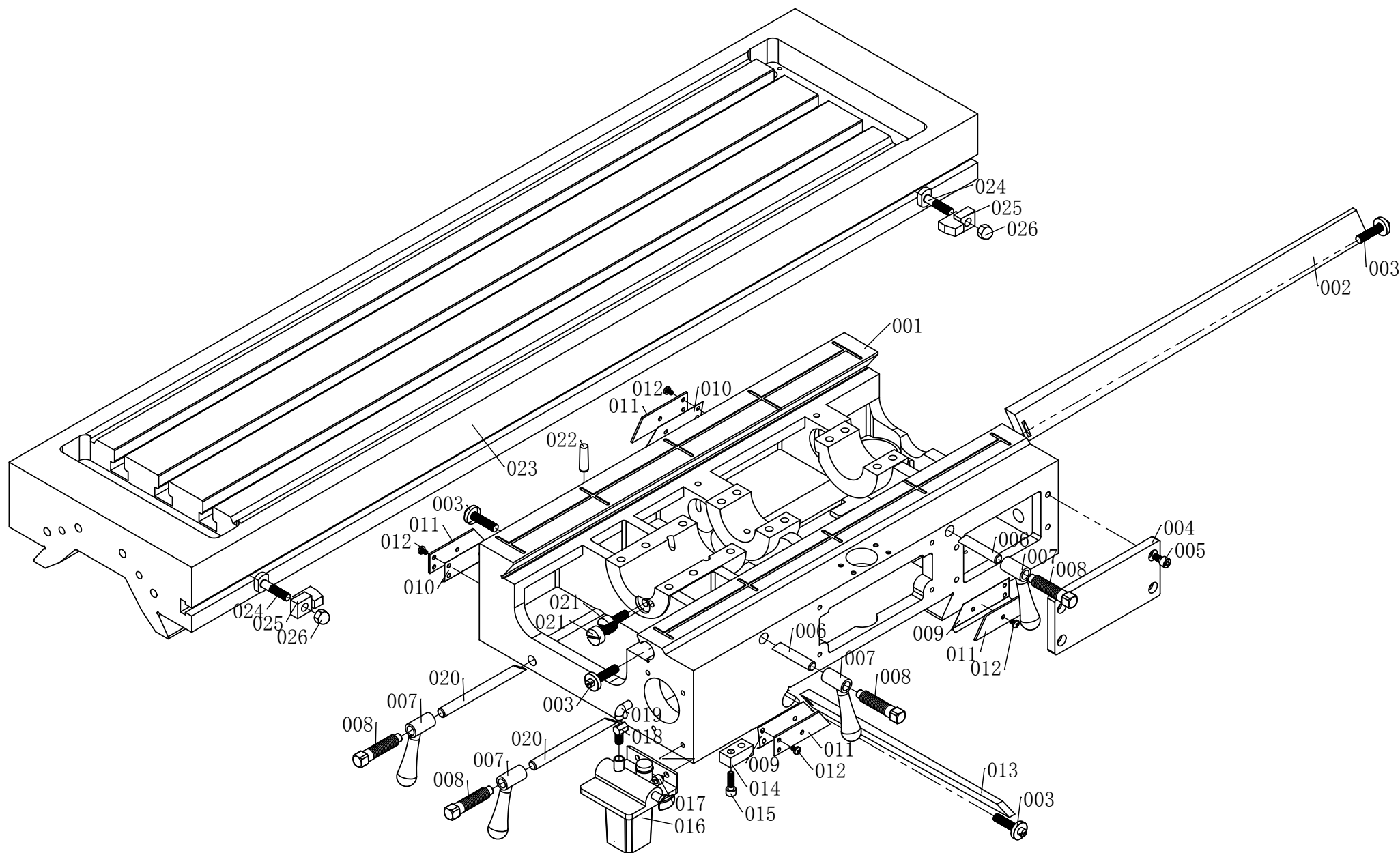
No.	Name	Qty
02030-1	Scutcheon	1
02031-1	GB/T827 2×4Rivet	2
02032-1	Distance sleeve	1
02033-1	GB/T893.1 42 Distance ring	1
02034-1	M6×10 Hex.socket head bolt	3
02035-1	Bearing housing	1
02036-1	GB/T1096 6×20 Key	1
02037-1	Elevating shaft	1
02038-1	Blanking cover	1
02039-1	GB/T276 6204 20×47×14 Bearing	3
02040-1	m=2 z=19 Gear shaft	1
02041-1	GB/T1096 8×7×28 Key	1
02042-1	m=2z=38Gear	1
02043-1	30×20×4 Collar	1
02044-1	End cover	2
02045-1	GB/T894.1 35 Shaft retaining ring	1
02046-1	GB/T276 6007 35×62×14 Bearing	1
02047-1	m=2 z=22 Gear shaft	1
02048-1	Bush	1
02049-1	GB/T292 7005C 25×47×12 Bearing	1
02050-1	32×25.5×5 Washer	1
02051-1	m=2z=50Gear	1
02052-1	Shaft	1
02053-1	GB/T1096 6×6×32 Key	1
02054-1	GB/T1096 6×6×25 Key	1
02055-1	GB/T292 30×55×13 Bearing	1
02056-1	End cover	1
02057-1	M5×16 Hex.socket head bolt	3
02058-1	32×22×4 Washer	1

02 Knee part

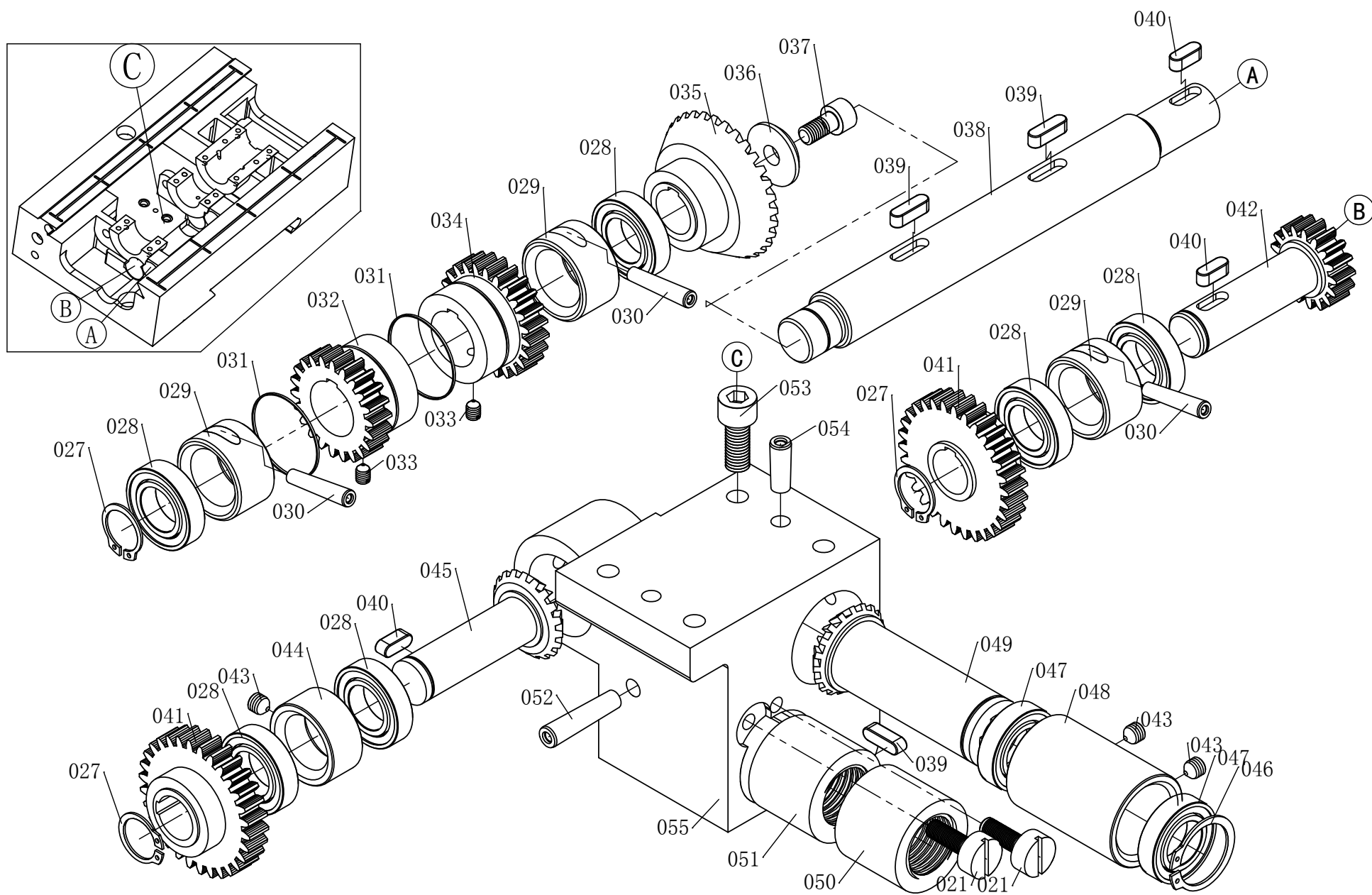
Power lifting & falling structure

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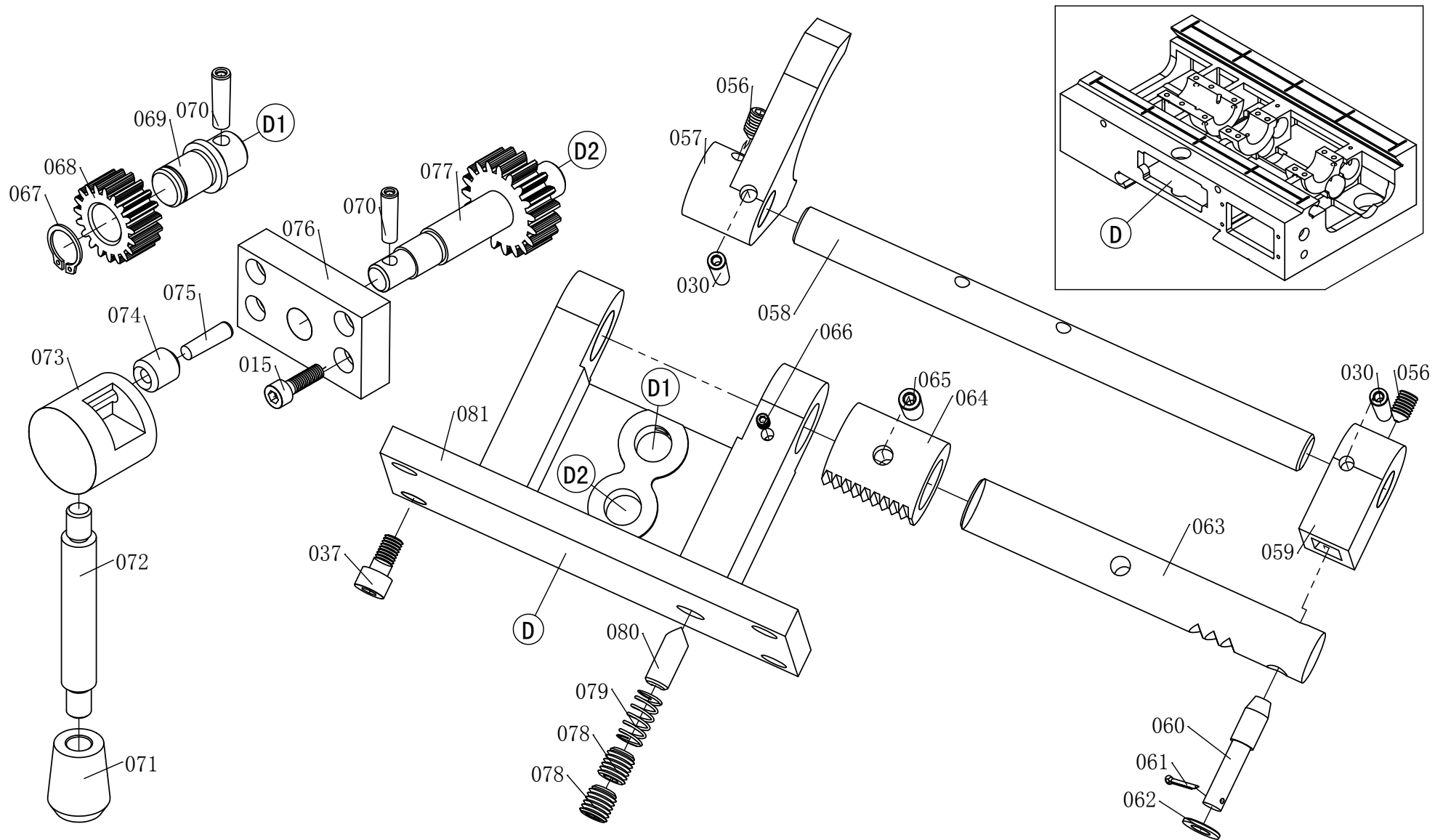
03 Table part



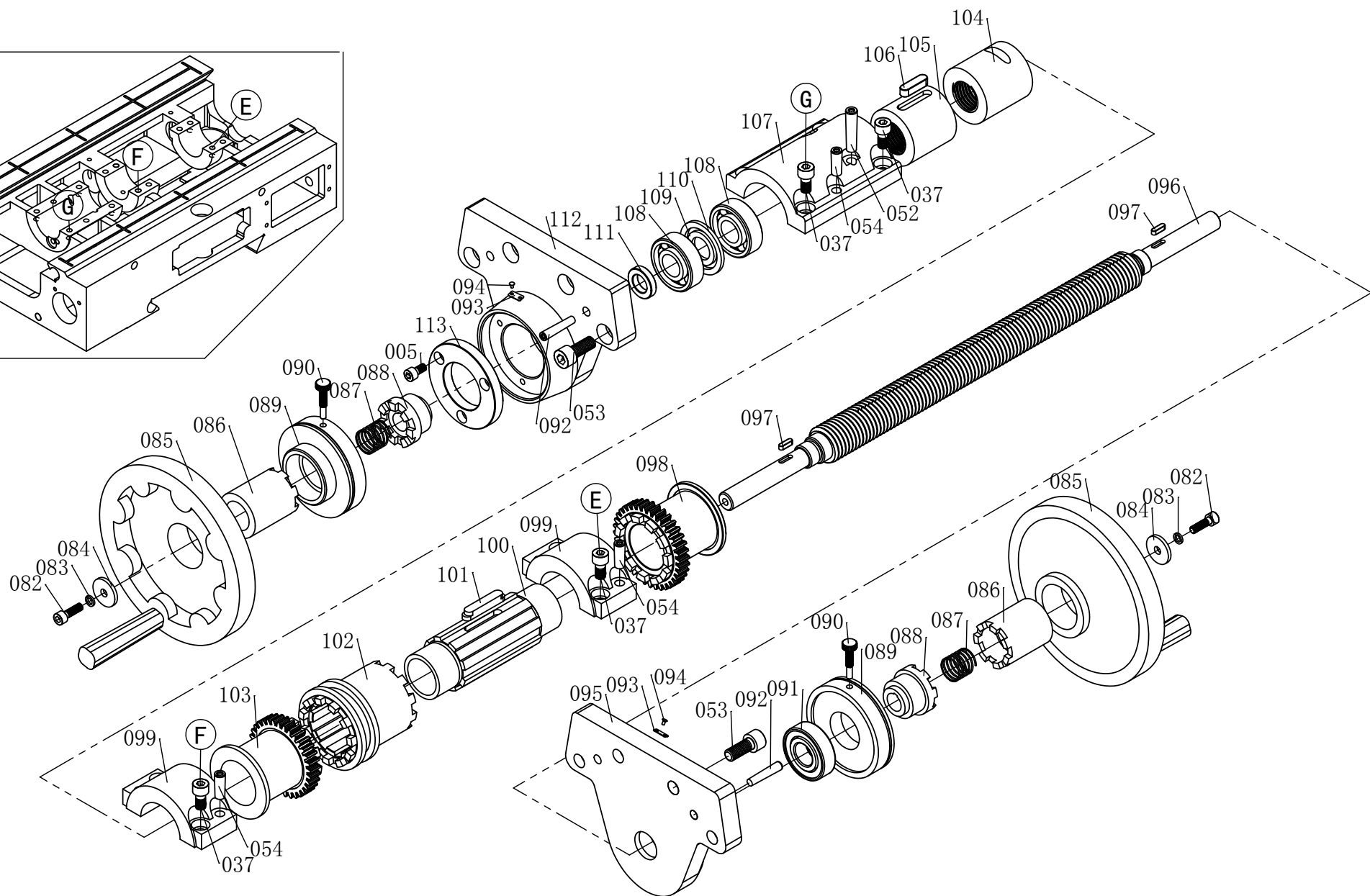
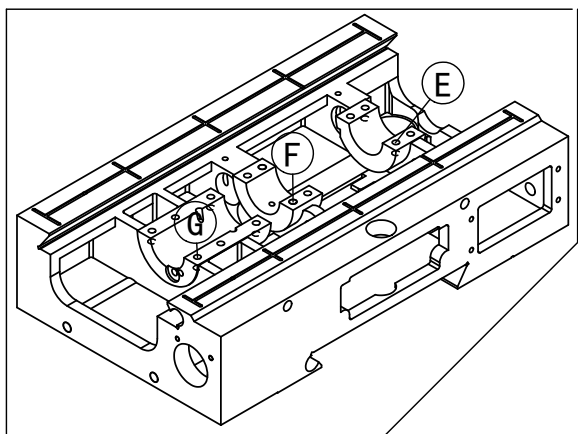
03 Table part



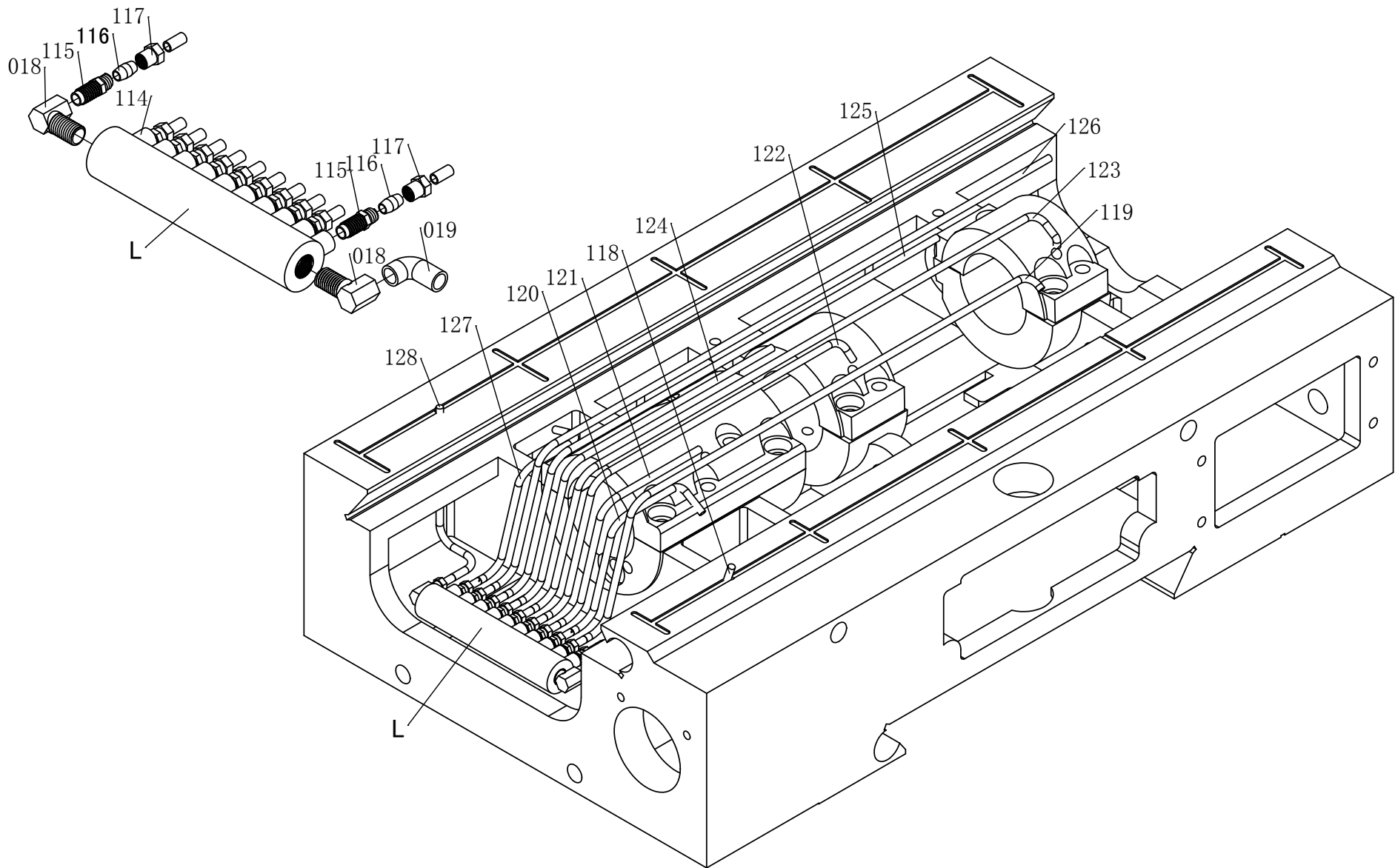
03 Table part



03 Table part



03 Table part



03 Table part

No.	Name	Qty
03001	Saddle	1
03002	Gib	1
03003	Adjusting screw	4
03004	Cover	1
03005	M6×12 Hex.socket head bolt	7
03006	Clamp piece	2
03007	M12×58×25 Adjustable clamp lever	4
03008	M12×30 Square head long cylindrical end screw	4
03009	Wiper	2
03010	Wiper	2
03011	Dog	4
03012	M4×6 Cross-recessed pan head screw	16
03013	Gib	1
03014	Limit stop	1
03015	M6×20 Hex.socket head bolt	4
03016	L3H-R Manual lubrication pump	1
03017	M6×10 Hex.socket head bolt	2
03018	M8×1 Elbow	2
03019	Oil pipe	1
03020	Clamp piece	2
03021	Screw	4
03022	A8×30 Screw taper pin	1
03023	Table	1
03024	M8×30 T-Bolt	2
03025	Block	2
03026	M8 Cap nut	2
03027	20 Shaft retaining ring	3
03028	61904-2RZ 20×37×9 Deep groove ballbearing	6
03029	Collar	3

03 Table part

No.	Name	Qty
03030	A6×35 Screw taper pin	5
03031	38 Steel band	2
03032	m=2 z=22 Gear	1
03033	M6×8 Setscrew with slotted taper end	2
03034	m=2 z=24 Gear	1
03035	m=2 z=32 Bevel Gear	1
03036	Pad	1
03037	M8×16 Hex. socket head bolt	13
03038	Shaft	1
03039	6×20 Key	3
03040	6×16 Key	3
03041	m=2 z=30 Gear	2
03042	m=2 z=17 Gear	1
03043	M8×8 Setscrew with hex. socket taper end	3
03044	Collar	1
03045	m=2 z=19 Bevel gear	1
03046	30 Shaft retaining ring	1
03047	61904-2RZ 20×37×9 Deep groove ball bearing	2
03048	Collar	1
03049	m=2 z=19 Bevel gear	1
03050	Cross nut	1
03051	Cross nut	1
03052	A8×40 Screw taper pin	3
03053	M10×25 Hex. socket head bolt	12
03054	A8×25 Screw taper pin	8
03055	Nut base	1
03056	M8×12 Setscrew with hex. socket taper end	2
03057	Shifting fork	1
03058	Shaft	1

03 Table part

No.	Name	Qty
03059	Shifting block	1
03060	Shifting pin	1
03061	2×12 Split cotter	1
03062	8 Plane washer	1
03063	Shaft	1
03064	Rack bush	1
03065	A8×35 Screw taper pin	4
03066	M5×10 Setscrew with hex. socket head	2
03067	15 Shaft retaining ring	1
03068	m=1.5 z=19 Gear	1
03069	Shaft	1
03070	A6×24 Screw taper pin	2
03071	A-M10×32 Grip	1
03072	Lever	1
03073	Lever boss	1
03074	Idler wheel	1
03075	A6×24 Screw cylindrical pin	1
03076	Dog	1
03077	m=1.5 z=19 Gear shaft	1
03078	M12×12 Setscrew with hex. socket flat end	2
03079	1.2×8×35 Coil spring	1
03080	Positioning pin	1
03081	Plate	1
03082	M6×16 Hex. socket head bolt	4
03083	6 Standard spring washer	2
03084	Pad	2
03085	20×160 Handle of the milling machine	2
03086	Collar	2
03087	1×22×30 Coil spring	2

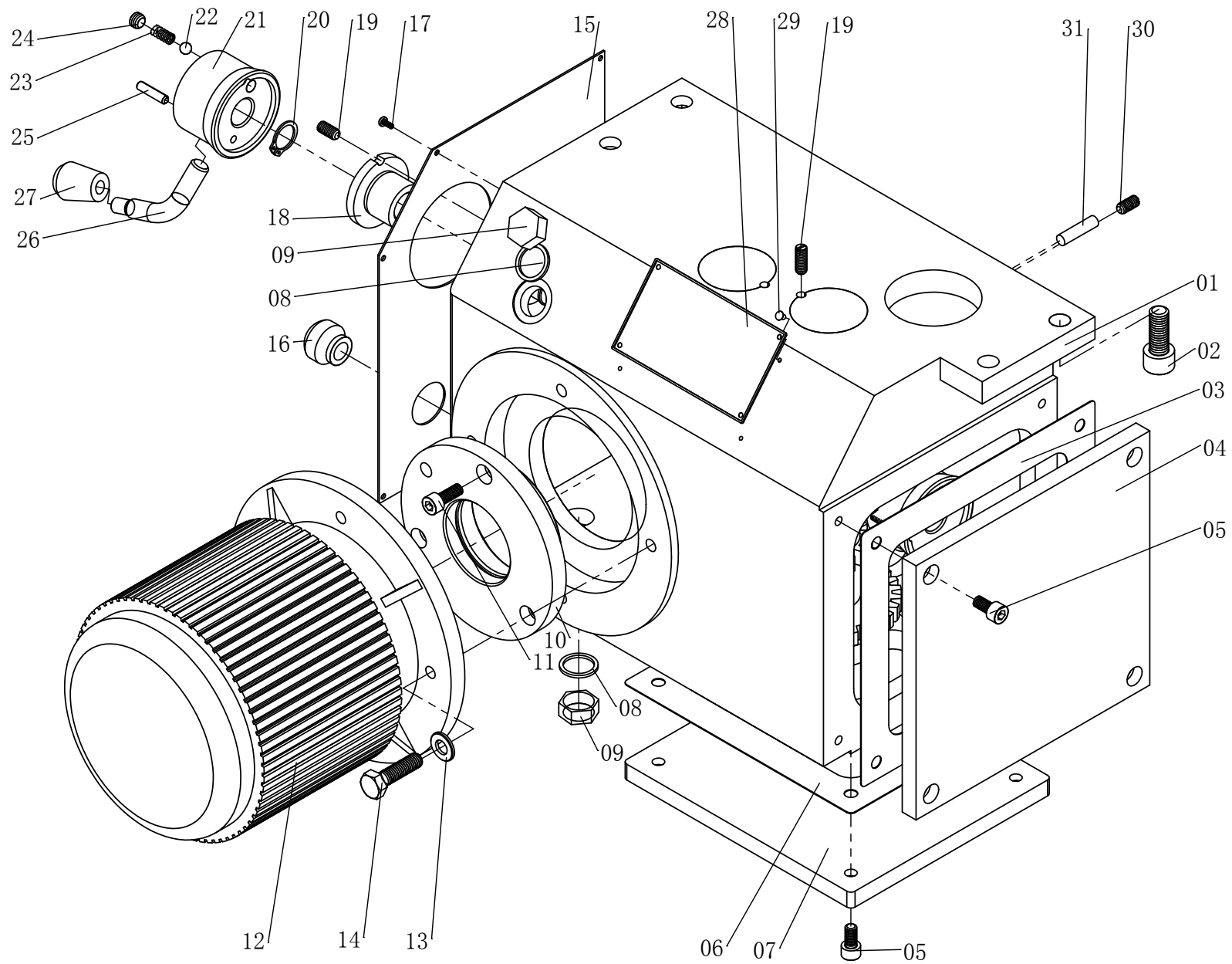
03 Table part

No.	Name	Qty
03088	Clutch	2
03089	Dial	2
03090	Knurling screw	2
03091	6204-Z 20×47×14 Deep groove ball bearing	1
03092	A8×35 Screw taper pin	4
03093	Name plate	2
03094	2×4 Rivet	4
03095	Table bracket(Right)	1
03096	Table screw	1
03097	4×14 Ordinary parallel key	2
03098	m=2 z=36 Gear	1
03099	Gear cover	2
03100	Spline bush	1
03101	Sliding key	1
03102	Sliding bush	1
03103	m=2 z=33 Gear	1
03104	Longitudinal nut	1
03105	Longitudinal nut	1
03106	8×30 Ordinary parallel key	1
03107	Nut cover	1
03108	7204C-Z 20×47×14Bearing	2
03109	30×20.2×3 Pad	1
03110	46.8×37×3.2 Pad	1
03111	27×16×6 Collar	1
03112	Table bracket(left)	1
03113	Bearing cover	1
03114	Distribution	1
03115	Flow unit	11
03116	Sleeve	11

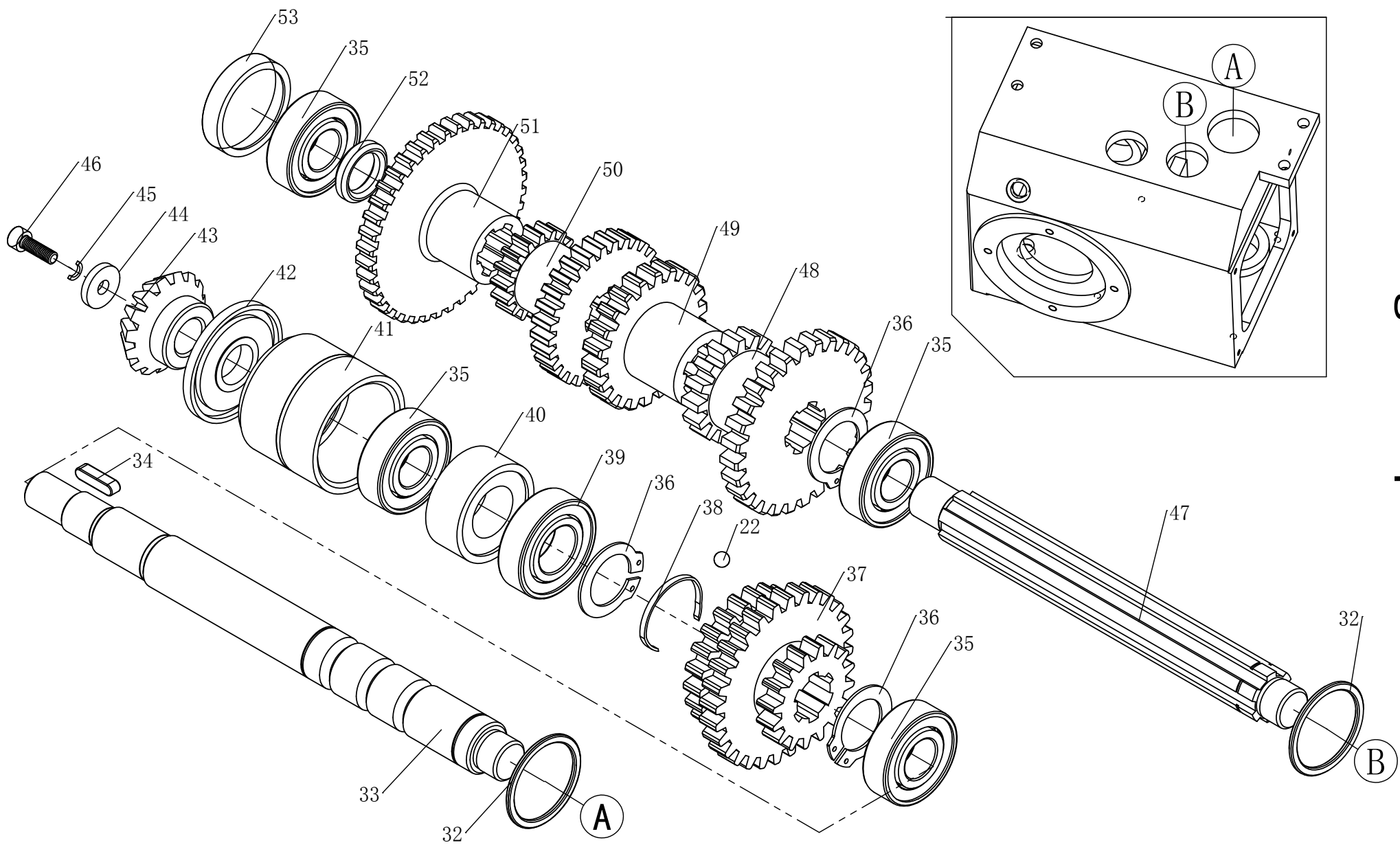
03 Table part

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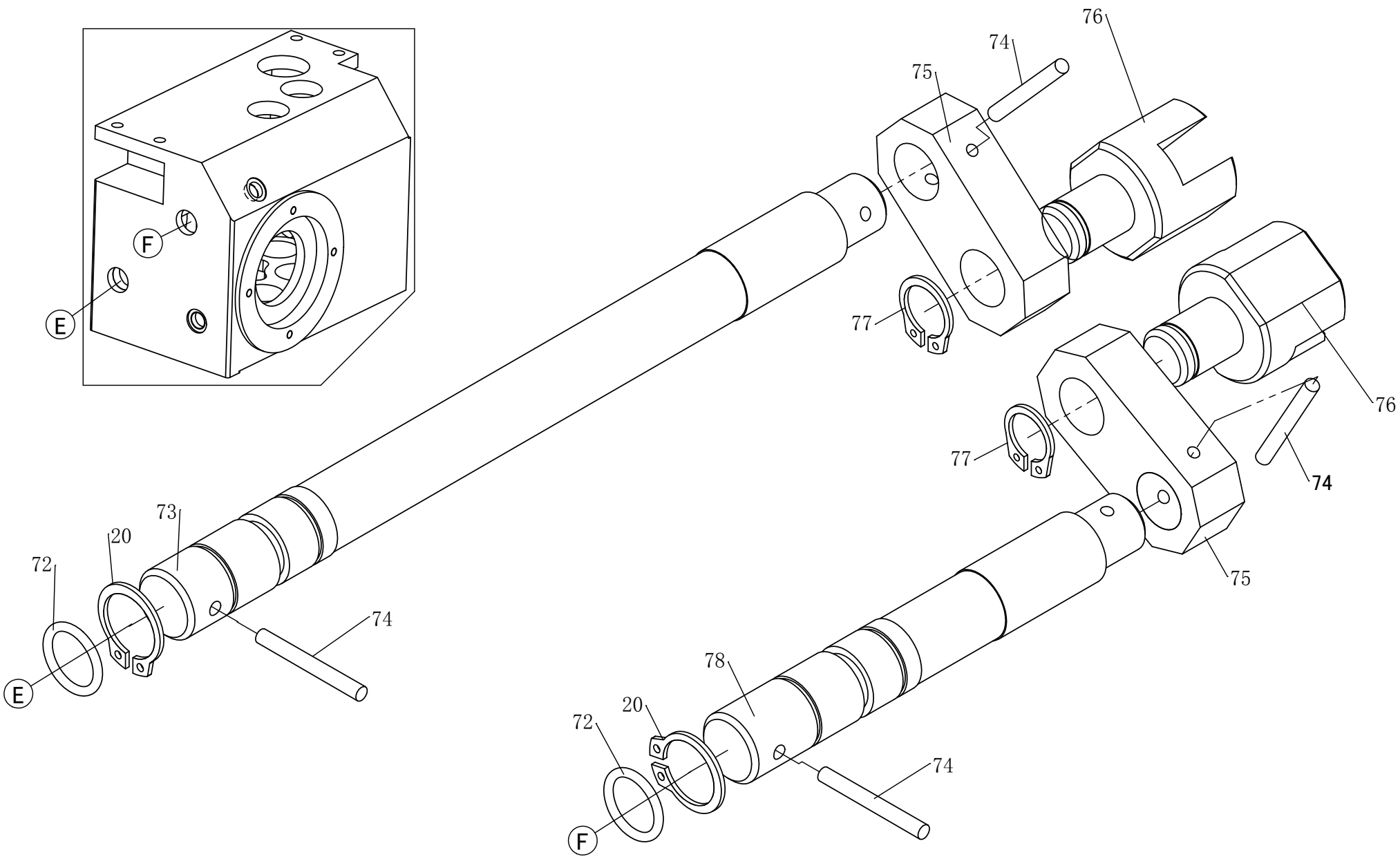
04 Feeding box part



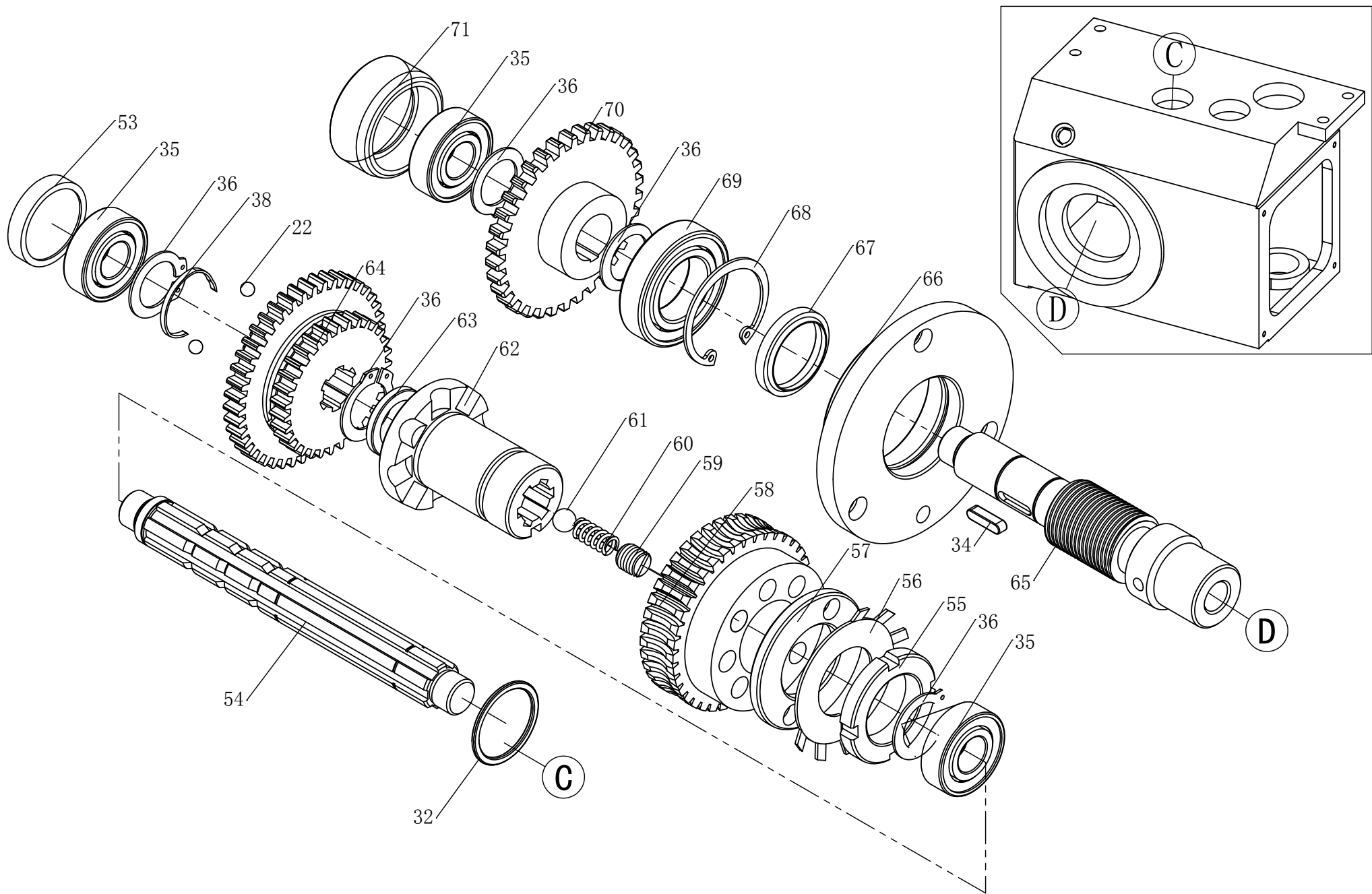
04 Feeding box part



04 Feeding box part



04 Feeding box part



04 Feeding box part

No.	Name of item	Qty
0401	Feeding box	1
0402	M10×25 Hex. socket head bolt	4
0403	Pad	1
0404	Cover	1
0405	M6×12 Hex. socket head bolt	8
0406	Pad	1
0407	Cover	1
0408	Cu pad	2
0409	Oil plug	2
0410	Bearing bush	1
0411	M6×16 Hex. socket head bolt	3
0412	Y2-712-4 0.37kW 1380rpm Motor	1
0413	8 Standard spring washer	4
0414	M8×25 Hexagon bolt	4
0415	Name plate	1
0416	A10/M16×1.5 Oil scale	1
0417	M2.5×6 Cross-recessed pan head screw	5
0418	Bush	2
0419	M6×6 Setscrew with slotted flat end	4
0420	15 Shaft retaining ring	4
0421	Lever boss	2
0422	6 Steel ball	6
0423	0.8×5×16 Coil spring	2
0424	M8×5 Setscrew with hex. socket flat end	2
0425	4×20 Elastic cylindrical pin	2
0426	Lever	2
0427	Grip	2
0428	Notice board	1
0429	M2.5×4 Rivet	4

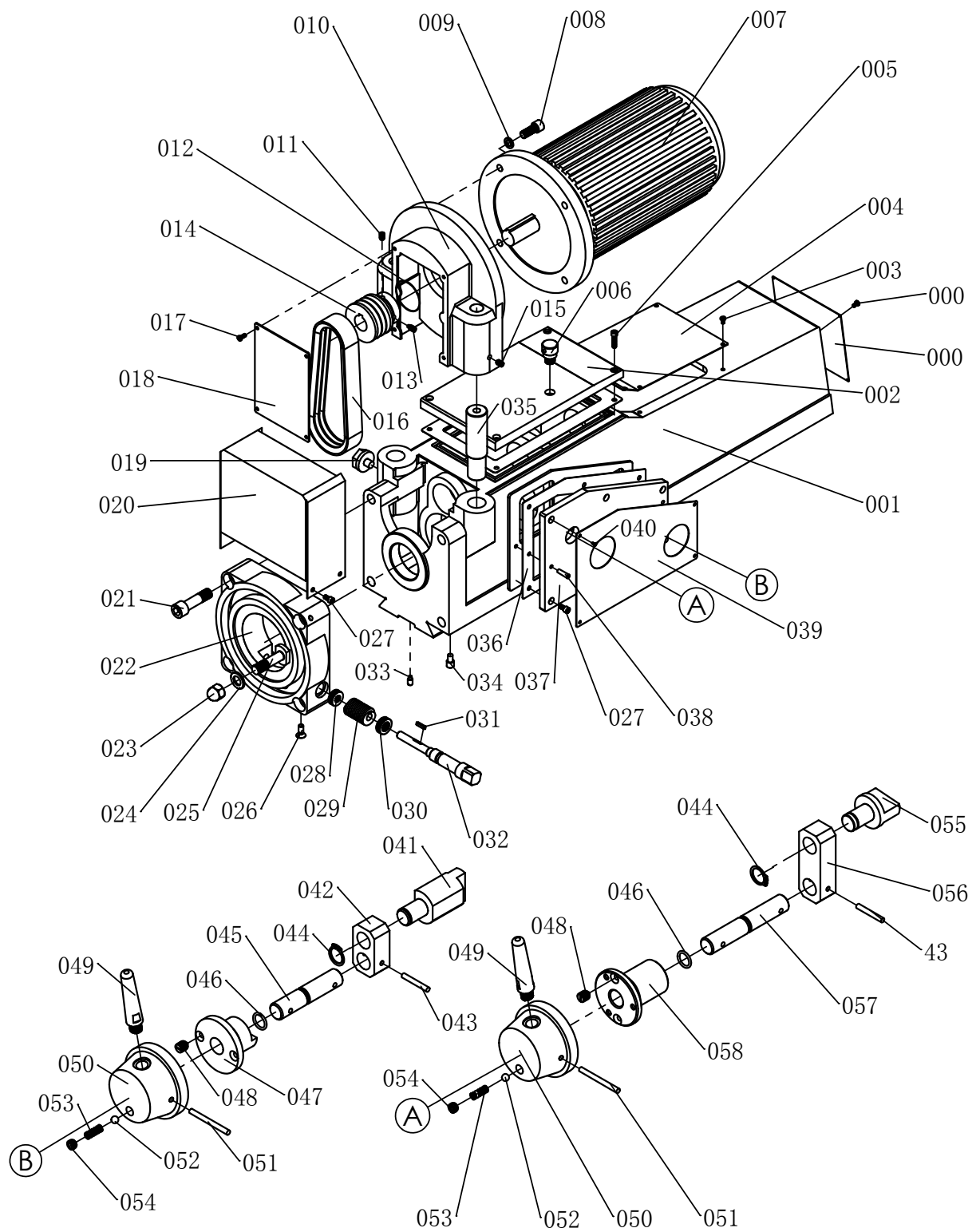
04 Feeding box part

No.	Name	Qty
0430	M6×12 Setscrew with slotted flat end	1
0431	A6×26 Screw taper pin	1
0432	39.5×33×2 Pad	3
0433	Spline shaft	1
0434	5×20 Ordinary parallel key	2
0435	6203-z 17×40×12 Deep groove ball bearing	7
0436	22 Shaft retaining ring	6
0437	m=2.5 z1=16 z2=28 z3=22 Gear	1
0438	Closing ring	2
0439	Collar	1
0440	6004-RZ 20×42×12 Deep groove ball bearing	1
0441	Bearing bush	1
0442	Pad	1
0443	m=2 z=20 Bevel gear	1
0444	Pressure pad	1
0445	5 Standard spring washer	1
0446	M5×16 Hex. socket head bolt	1
0447	Spline shaft	1
0448	m=2.5 z1=16 z2=28 Gear	1
0449	m=2.5 z=22 Gear	1
0450	m=2 z1=17 z2=29 Gear	1
0451	m=2 z=41 Gear	1
0452	Pad	1
0453	Cover	2
0454	Spline shaft	1
0455	M33×1.5 Circle nut	1
0456	33 Washer	1
0457	Pad	1
0458	m=2 z=38 Worm wheel	1

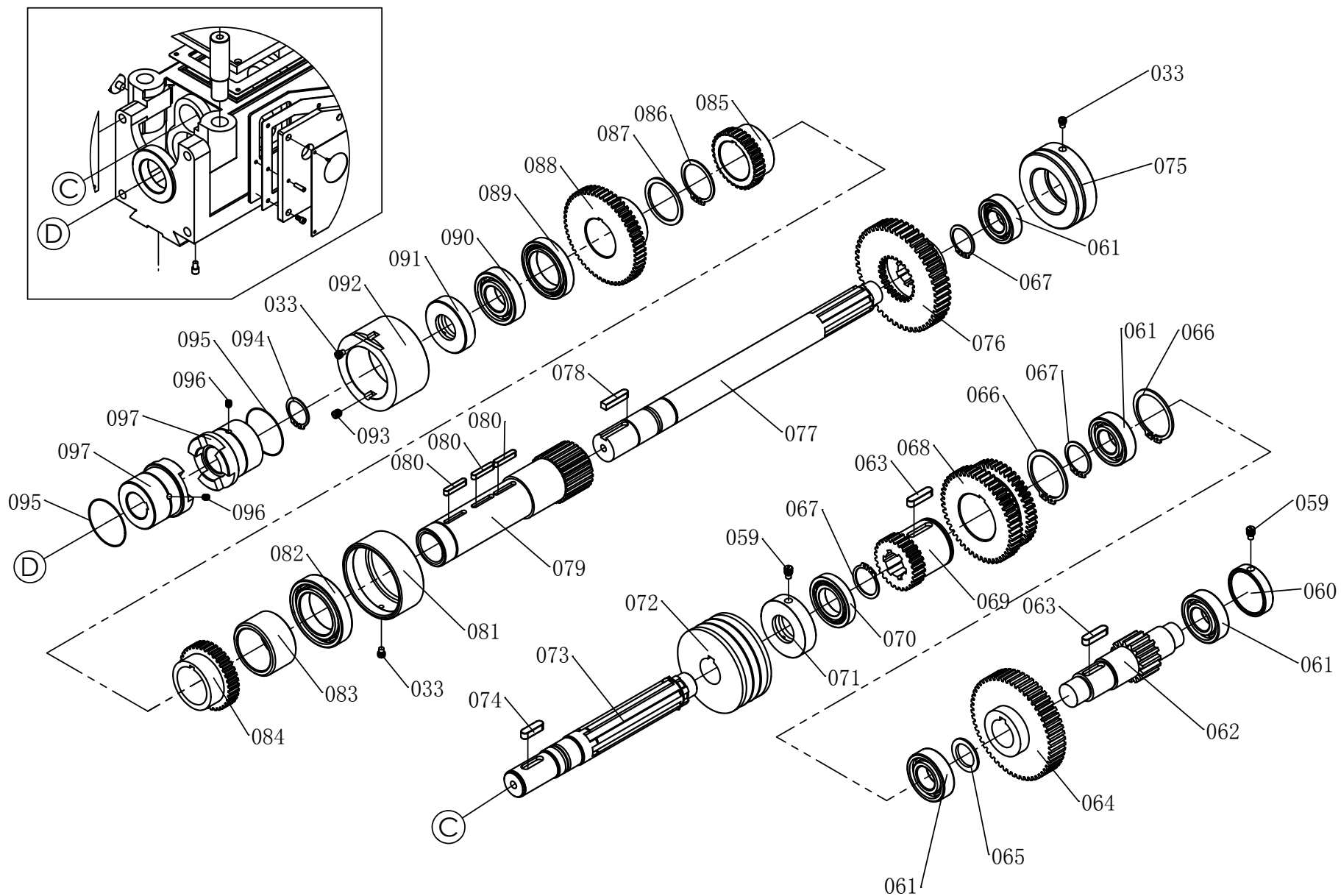
04 Feeding box part

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05 Ram part



05 Ram part



05 Ram part

No.	Name	Qty
05001	Ram	1
05002	Cover	1
05003	M5X8 Cylinder-head pan head screw	6
05004	Cover board	1
05005	M6X25 Hexagon socket head cap screw	4
05006	Oil plug	1
05007	YD100L2-6/4 1000-1500rpm1.5-2.2kW Motor	1
05008	M12X30 Hexagon socket head cap screw	4
05009	12 Spring washer	4
05010	Motor support	1
05011	M8X12 Slotted flat end holding screw	1
05012	φ1X180 Iron wire	1
05013	M8X16 Slotted taper holding screw	1
05014	Motor sheave	1
05015	M8X12 Hex socket flat end holding screw	2
05016	GB/T13575-2 V -belt	1
05017	M5X12 Cylinder-head pan head screw	4
05018	Cover	1
05019	JB/T7941.2 Oil gage	1
05020	Hood shield	1
05021	M16X60 Hexagon socket head cap screw	4
02022	Joint plate	1
05023	GB/T923 M16 Nut	3
05024	GB/T97.1 16 Flat key	3
05025	M16X55 T-bolt	3
05026	GB/T70.1 M8X20 Bolt	1
05027	M6X12 Hexagon socket head cap screw	10
05028	GB/T301 51101 12X26X9 Bearing	1
05029	Worm	1

05 Ram part

No.	Name	Qty
05030	GB/T301 51101 12X26X9 Bearing	1
05031	GB/T1096 4X20 Key	1
05032	Shaft	1
05033	GB/T75 M8X10 Screw	3
05034	M10X1 Oil plug	1
05035	Supporting axle	2
05036	Oil proof rubber washer	1
05037	Board	1
05038	GB/T118 A6X24 Taper pin	2
05039	Scutcheon	1
05040	GB/T827 M2.5X4 Rivet	4
05041	Trip switch	1
05042	Joint plate	1
05043	GB/T117 A4X30 Taper bolt	2
05044	GB/T894.1 15 Elastic damping ring	2
05045	Shaft	1
05046	GB/T3452.1 11.8X1.8 O- seal ring	2
05047	Bush	1
05048	M8X10 Slotted taper holding screw	4
05049	Handlebar	2
05050	Handle seat	2
02051	GB/T117 A4X45 Taper bolt	2
05052	GB/T308 6 Iron shot	2
05053	GB/T2089 0.8X5X16 Spring	2
05054	GB/T77 M8X5 Screw	2
05055	Shifting block	1
05056	Joint plate	1
05057	Shaft	1
05058	Bush	1

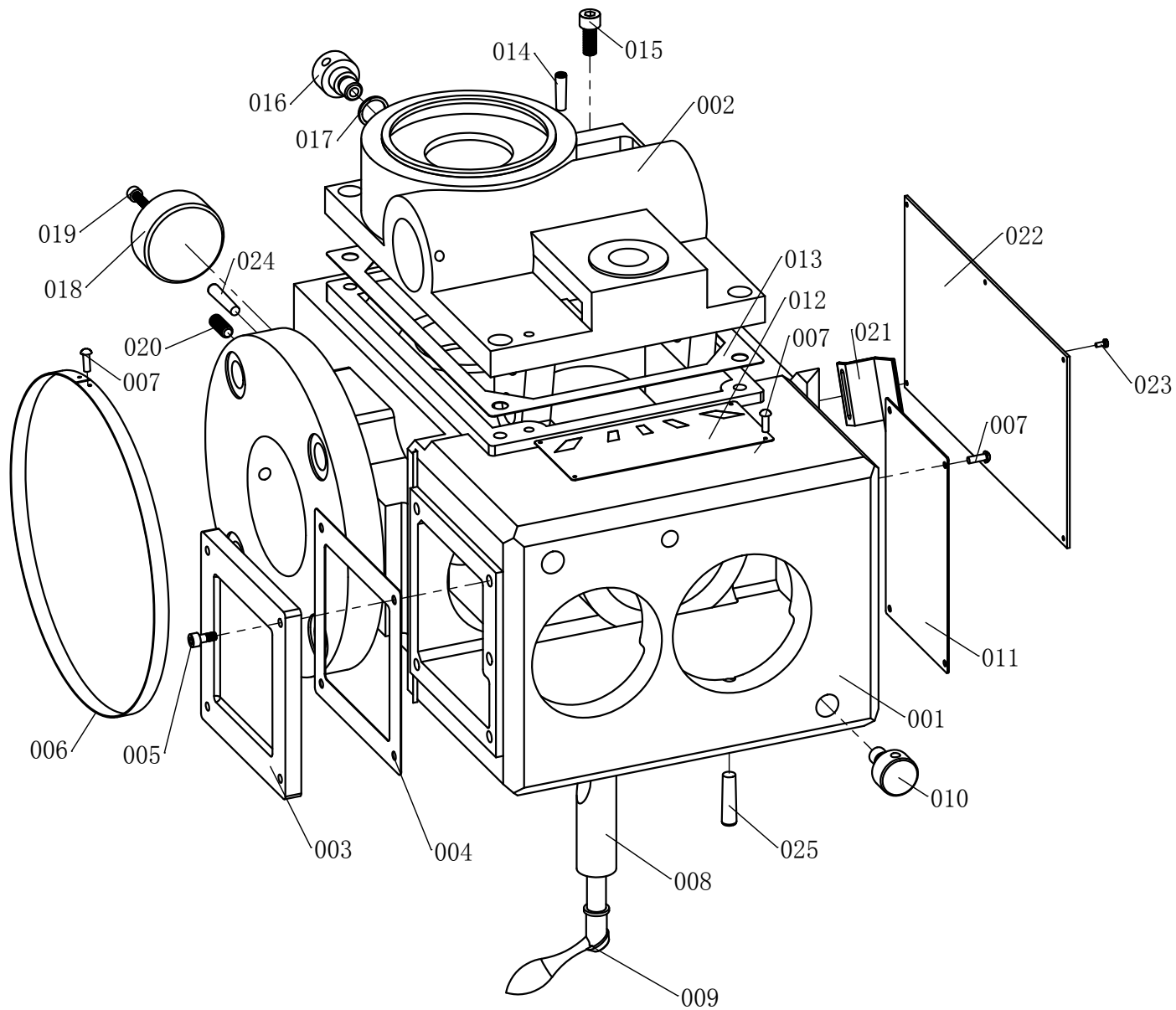
05 Ram part

No.	Name	Qty
05059	GB/T75 M8X12 Screw	2
05060	Plug	1
05061	GB/T276 6205/P6 25X52X15 Bearing	4
05062	m=2.5 z=16 Gear shaft	1
05063	GB/T1096 8X32 Flat key	2
05064	m=2 z=54 Gear	1
05065	Shock insulator	1
05066	50 Elastic damping ring	1
05067	32 Elastic damping ring	3
05068	m=2 z ₁ =44 z ₂ =48 Dual articulated gear	1
05069	m=2 z=26 Gear	1
05070	GB/T276 6006/P6 30X55X13 Bearing	1
05071	Plug	1
05072	Belt pulley	1
05073	Spline shaft	1
05074	GB/T1096 8X28 Flat key	1
05075	Bearing sleeve	1
05076	m ₁ =2.5 z ₁ =48 m ₂ =2 z ₂ =26 Gear	1
05077	Shaft	1
05078	GB/T1096 C8X36 Key	1
05079	m=2 z=26 Gear shaft	1
02080	GB/T1096 6X32 Flat key	3
05081	Bearing sleeve	B
05082	GB/T276 6010/P6 50X80X16 Bearing	1
05083	Bush	1
05084	m=2 z=36 Gear	1
05085	m=2 z=32 Gear	1
05086	45 Elastic damping ring	1
05087	55X45X2.3 Distance sleeve	1

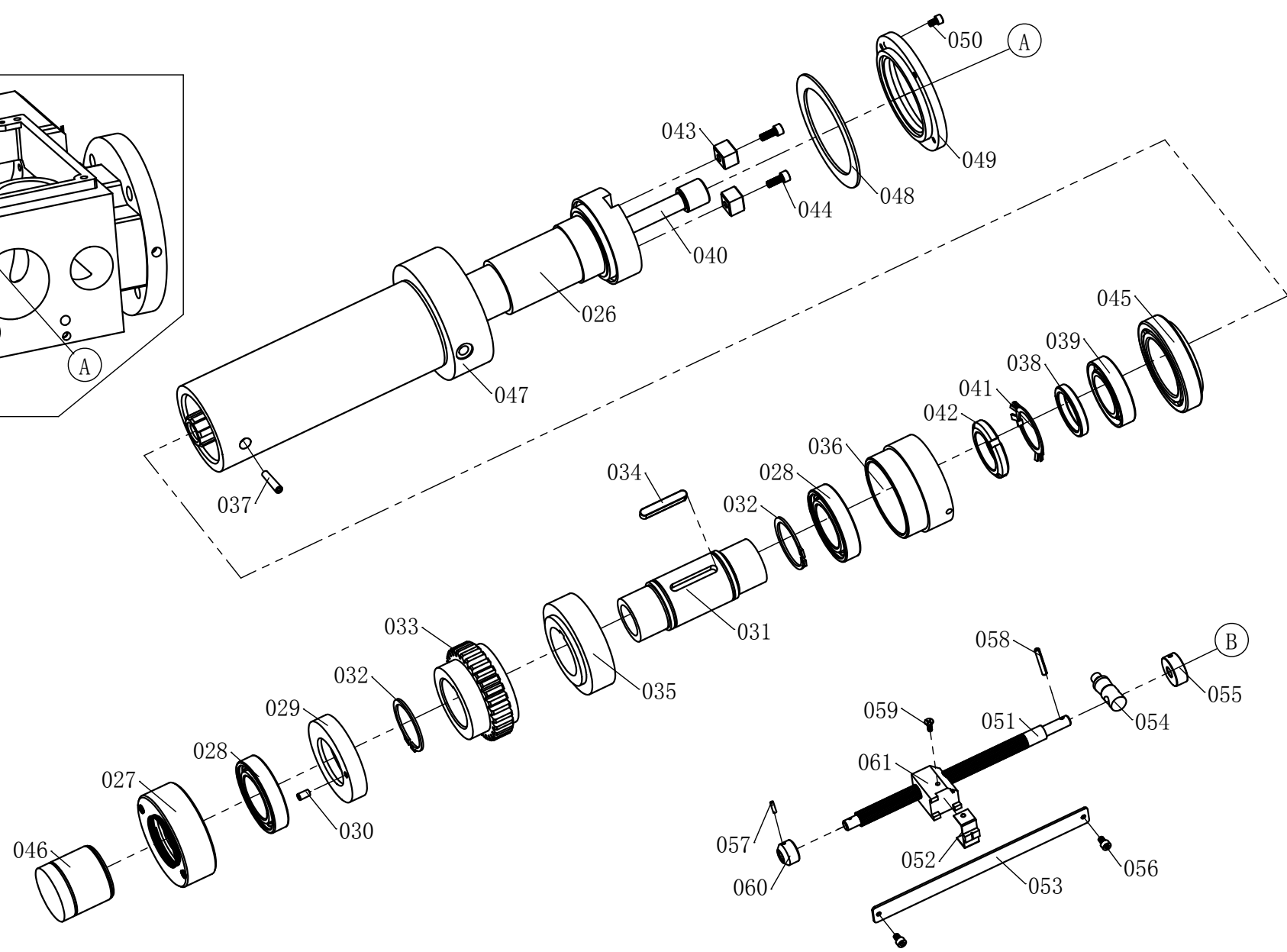
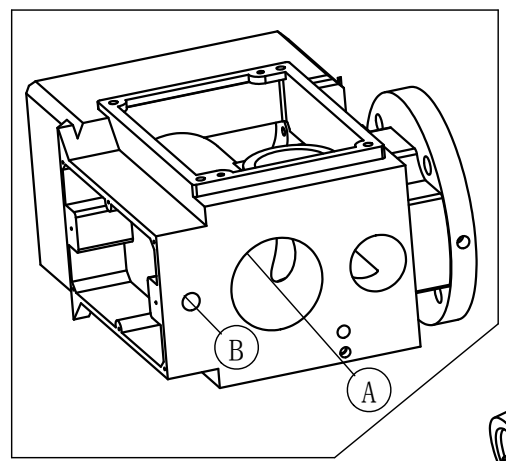
05 Ram part

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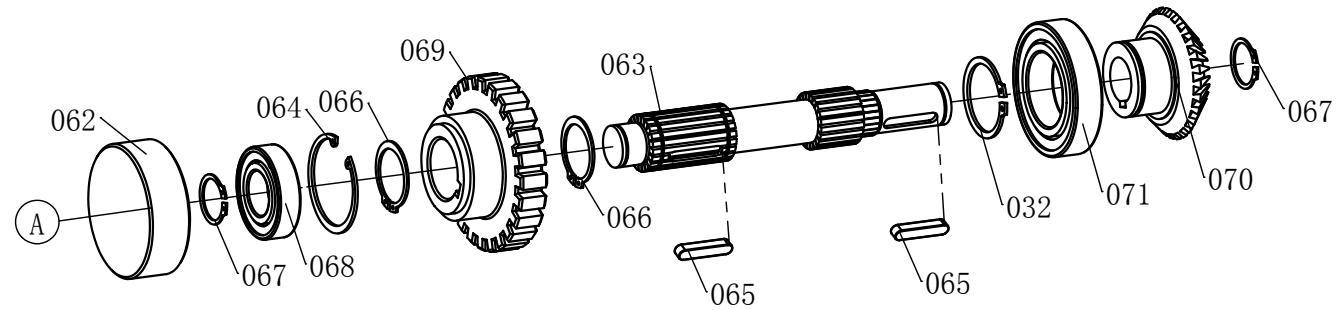
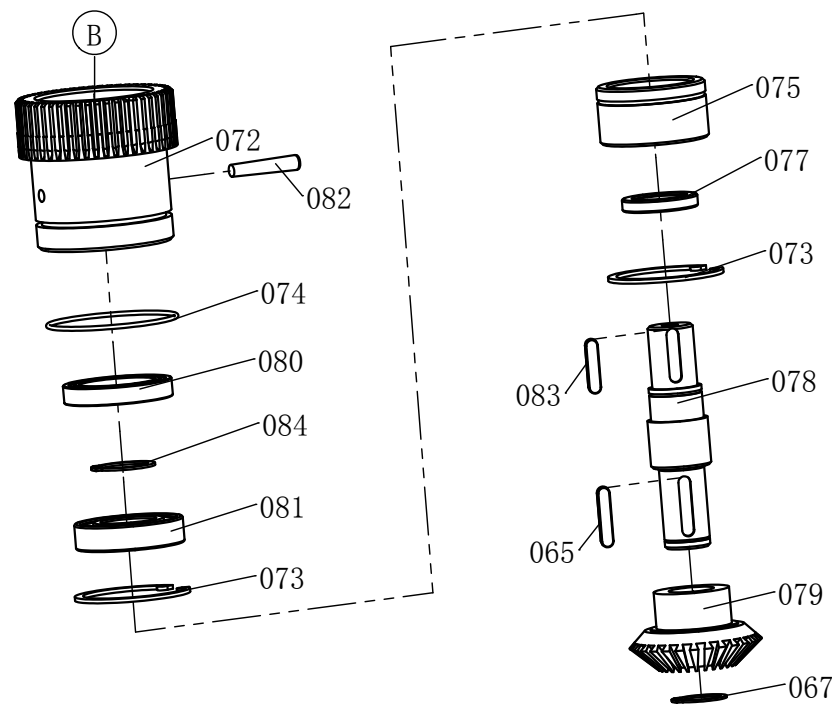
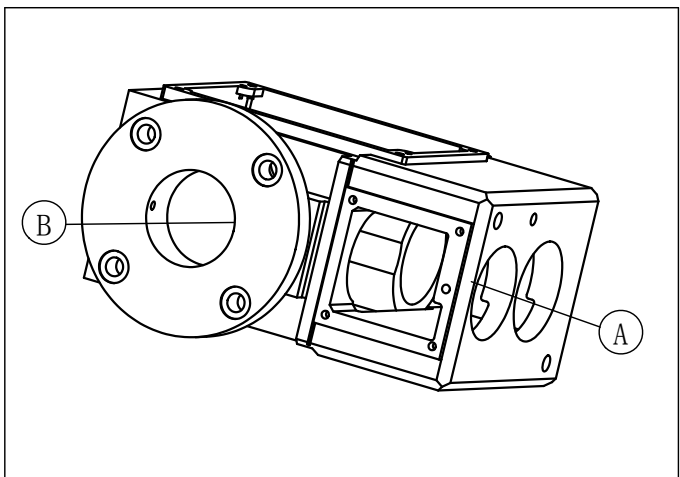
06 Headstock part



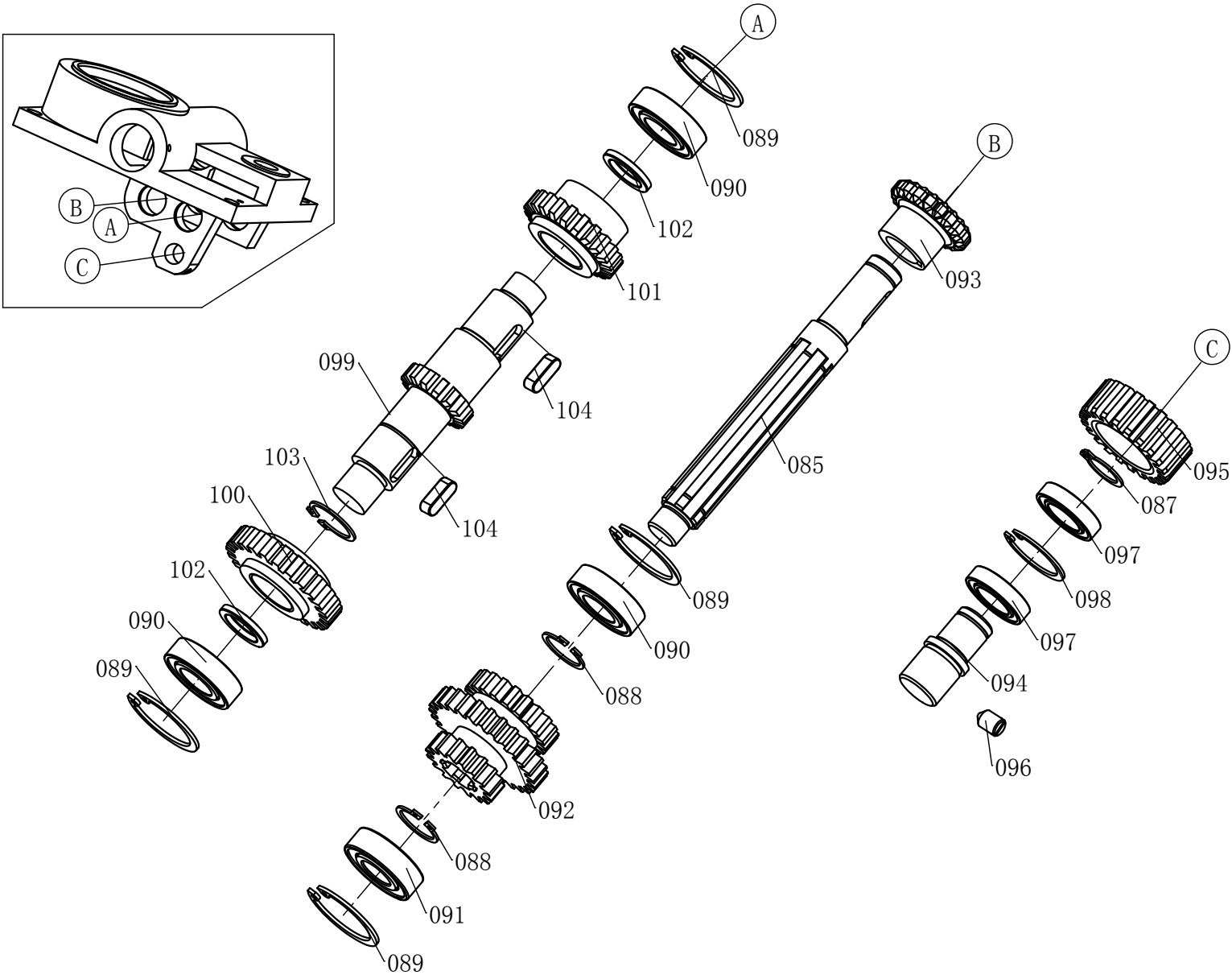
06 Headstock part



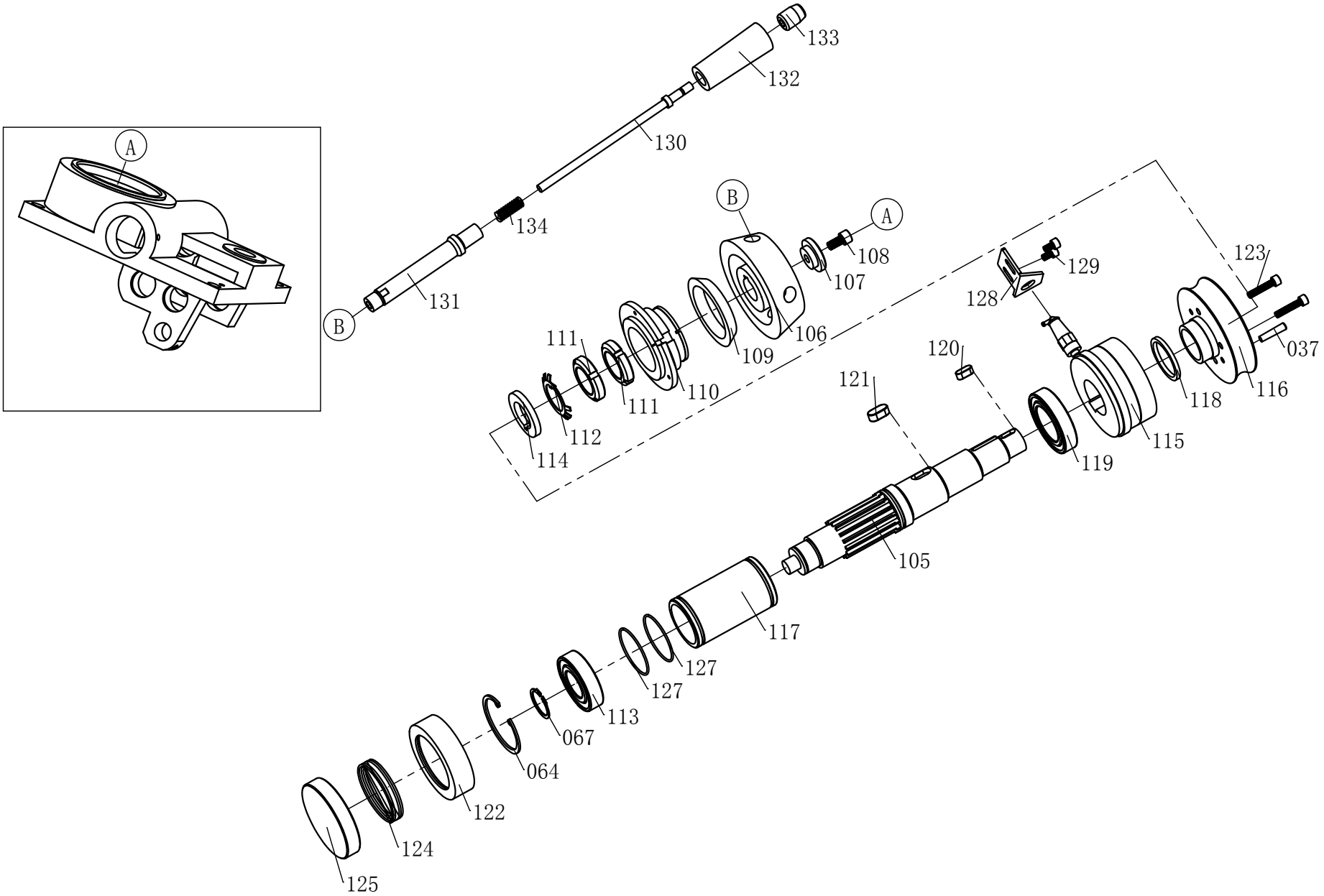
06 Headstock part



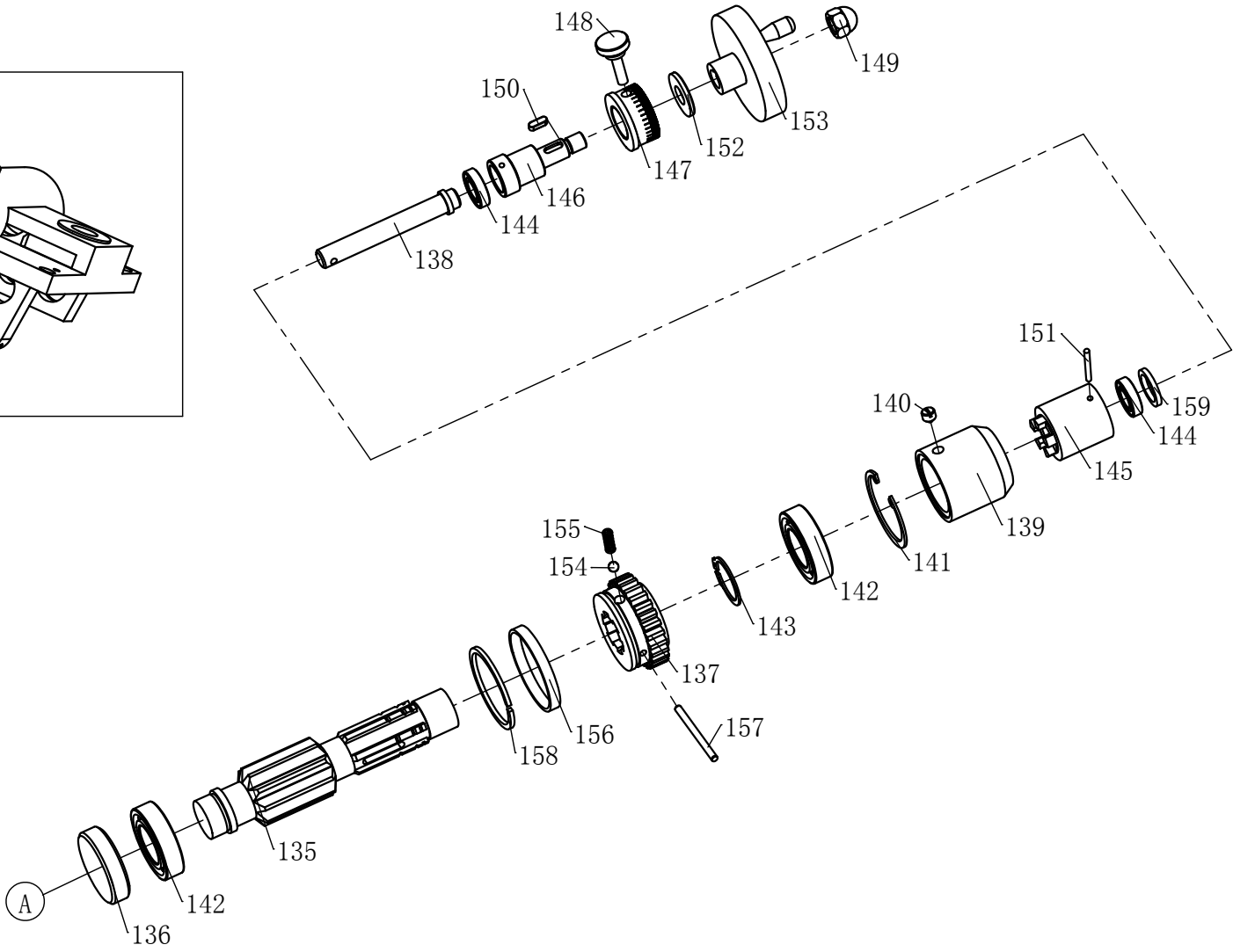
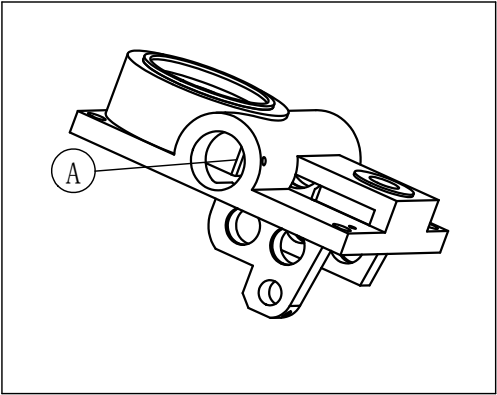
06 Headstock part



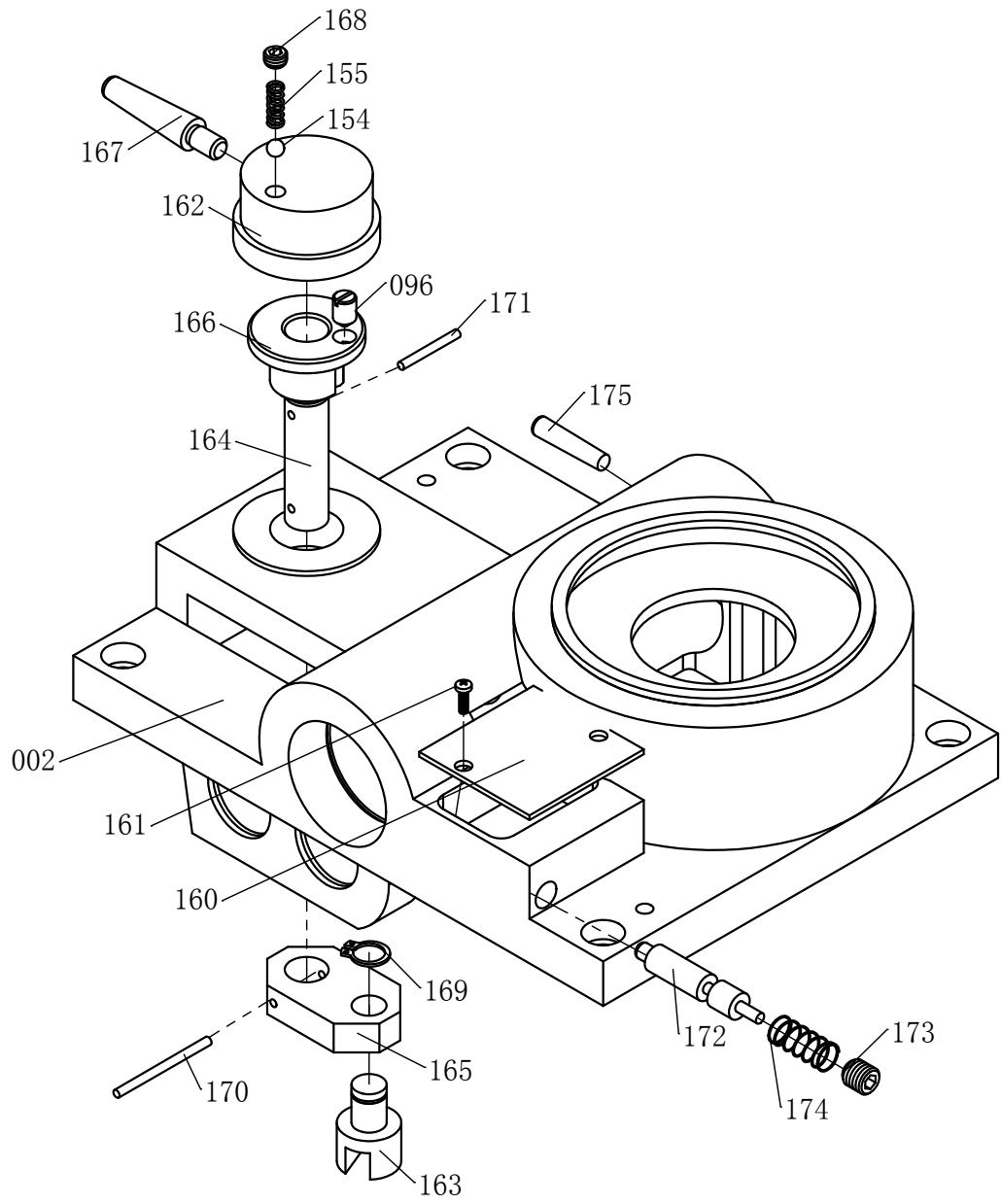
06 Headstock part



06 Headstock part



06 Headstock part



06 Headstock part

No.	Name	Qty
06001	Main spindle box	1
06002	Side cover	1
06003	Cover	1
06004	Washer	1
06005	M5×12 Hex socket head cap screw	4
06006	Angle scale	1
06007	GB/T827 2×4 Rivet	11
06008	Clamping block	1
06009	Handle	1
06010	Oil plug	1
06011	Name plate	1
06012	Name plate	1
06013	Washer	1
06014	A6×25 Taper pin with internal thread	2
06015	M8×20 Hexagon socket head cap screws	4
06016	M16×1.5 Oil plug	1
06017	20×16.2×1.5 Washer	1
06018	Plug	1
06019	M5×16 Hexagon socket head cap screws	3
06020	M8×20 Hexagon socket set screws with flat point	1
06021	Supporting plate	2
06022	Name plate	1
06023	M2.5×6 Cross recessed pan head screw	6
06024	A6×35 Taper pin with internal thread	2
06025	A8×35 Taper pin with internal thread	2
06026	Main spindle	1
06027	Bearing cover	1
06028	GB/T276 6009-RZ/P6 45×75×16 Bearing	2
06029	Cover	1

06 Headstock part

No.	Name	Qty
06030	A6×12 Taper pin with internal thread	1
06031	Spline housing	1
06032	GB/T894.1 50 circlip	3
06033	m=3 z=30 Gear	1
06034	GB/T1096 8×50 Key	1
06035	Bush	1
06036	Bearing bush	1
06037	GB/T118 A6×30 Taper pin	2
06038	50×40.2×8 Washer	1
06039	GB/T292 7008AC/P5 40×68×15 bearing	1
06040	Drawbar	1
06041	GB/T858 39 Lock washer	1
06042	GB/T812 M39×1.5 Round nut	1
06043	Key	2
06044	M6×16 Hexagon socket head cap screw	2
06045	GB/T297 32012/P5 60×95×23 Bearing	1
06046	Cover	1
06047	Sleeve	1
06048	Washer	1
06049	Cover	1
06050	M5×10 Hexagon socket head cap screw	4
06051	Screw	1
06052	Scale plate	1
06053	Guide plate	1
06054	Joint	1
06055	Handle	1
06056	M5×8 Hexagon socket head cap screw	4
06057	GB/T117 A3×12 Taper pin	1
06058	4×28 Elastic cylinder pin	1

06 Headstock part

No.	Name	Qty
06059	M4×12 Cross recessed countersunk flat head screw	4
06060	Bush	1
06061	Nut	1
06062	Bearing cover	1
06063	m=2 z=1 Worm	1
06064	GB/T893.1 62 Spring retaining ring	2
06065	GB/T1096 8×40 Key	3
06066	40 Spring retaining ring	2
06067	30 Spring retaining ring	4
06068	GB/T276 6206-RZ/P6 30×62×16 Bearing	1
06069	m=3 z=37 Gear	1
06070	m=3 z=28 Gear	1
06071	GB/T276 6210-RZ/P6 50×90×20 Bearing	1
06072	m=2 z=50 Bevel wheel	1
06073	GB/T893.1 72 Spring retaining ring	2
06074	GB/T3452.1 82.5×2.65 O-seal ring	1
06075	Bush	1
06076	O-seal ring	1
06077	GB/T13871 40×55×8 Oil seal	1
06078	Shaft	1
06079	m=3 z=28 Gear	1
06080	GB/T276 61910-RZ/P6 50×72×12 Bearing	1
06081	GB/T276 6207-RZ/P6 35×72×17 Bearing	1
06082	A8×50 Taper pin with internal thread	1
06083	GB/T1096 8×36 Parallel key	1
06084	GB/T894.1 35 Spring retaining ring	1
06085	Spline shaft	1
06086	5×20 Parallel key	1
06087	GB/T894.1 17 Spring retaining ring	2

06 Headstock part

No.	Name	Qty
06088	GB/T894.1 20 Spring retaining ring	2
06089	GB/T893.1 35 Spring retaining ring	8
06090	GB/T276 6003-Z 17×35×10 Bearing	3
06091	GB/T276 6202-Z 15×35×11 Bearing	1
06092	m=2 z1=16 z2=27 z3=20 Gear	1
06093	m=2 z=18 Gear	1
06094	Shaft	1
06095	m=2 z=22 Gear	1
06096	M8×12 Slotted taper end holding screw	2
06097	GB/T276 61903-Z 17×30×7 bearing	2
06098	GB/T894.1 30 Spring retaining rings	1
06099	m=2 z=15 Gearshaft	1
06100	m=2 z=26 Gear	1
06101	m=2 z=22 Gear	1
06102	24×17×3 Washer	2
06103	GB/T894.1 22 Spring retaining rings	1
06104	GB/T1096 6×18 Parallel key	2
06105	Shaft	1
06106	Handle seat	1
06107	Cover	1
06108	M8×16 Hex socket head cap screw	1
06109	Sliding block	1
06110	Slip ring support	1
06111	GB/T812 M30×1.5 Round nut	2
06112	GB/T858 30 Lock washer	2
06113	GB/T276 6206-Z 30×62×16 Bearing	1
06114	Washer	1
06115	Clutch	1
06116	Worm wheel	1

06 Headstock part

No.	Name	Qty
06117	Bush	1
06118	48×40×4 Washer	1
06119	GB/T276 6008-Z 40×68×15 Bearing	1
06120	GB/T1096 8×18 Parallel key	1
06121	GB/T1096 12×22 Parallel key	1
06122	Bush	1
06123	M6-30 Hex socket head cap screw	2
06124	Coil spring	1
06125	Spring Cover	1
06126	4×8 Elastic cylindrical pin	1
06127	GB/T3452.1 46.2×1.8 O-seal ring	4
06128	Support plate	1
06129	M6×10 Hexagon socket head cap screws	6
06130	Guide rod	1
06131	Handle lever	4
06132	Handle bush	4
06133	Push button	4
06134	GB/T2089 1×10×30 Pressure spring	4
06135	m=3.15 z=1 Worm shaft	1
06136	End cover	1
06137	m=2 z=27 Gear	1
06138	Shaft	1
06139	Bush	1
06140	M8×8 Slotted taper end holding screw	1
06141	GB/T893.1 47 Spring retaining rings	1
06142	GB/T276 6005 25×47×12 Bearing	2
06143	GB/T894.1 28 Spring retaining rings	1
06144	GB/T276 61901-Z 12×24×6 Bearing	2
06145	Bush	1

06 Headstock part

No.	Name	Qty
06146	Spindle	1
06147	Index ring	1
06148	Knurled screw	1
06149	GB/T923 M10 Cap nut	1
06150	GB/T1096 4×12 Parallel key	1
06151	GB/T117 A3×32 Taper pins	1
06152	28×12.2×3 Washer	1
06153	12×100 Handwheel	1
06154	GB/T308 6 Steel ball	2
06155	GB/T2089 0.8×5×16 Pressure spring	2
06156	54×50×6.5 Bush	1
06157	GB/T119 B4×50 Cylindrical pin	1
06158	GB/T895.2 50 Retaining ring	1
06159	24×18×3 Washer	1
06160	Plate	1
06161	M3×10 Cross recessed pan head screws	5
06162	Handle seat	1
06163	Shifting fork	1
06164	Shaft	1
06165	Rocker arm	1
06166	Bush	1
06167	Handle	1
06168	M8-5 Hex socket flat end holding screw	1
06169	GB/T894.1 12 Spring retaining rings	1
06170	GB/T117 A3×45 Taper pin	1
06171	GB/T117 A3×28 Taper pin	1
06172	Handspike	1
06173	M10×10 Hex socket flat end holding screw	1
06174	GB/T2089 0.5×5×24 Pressure spring	1

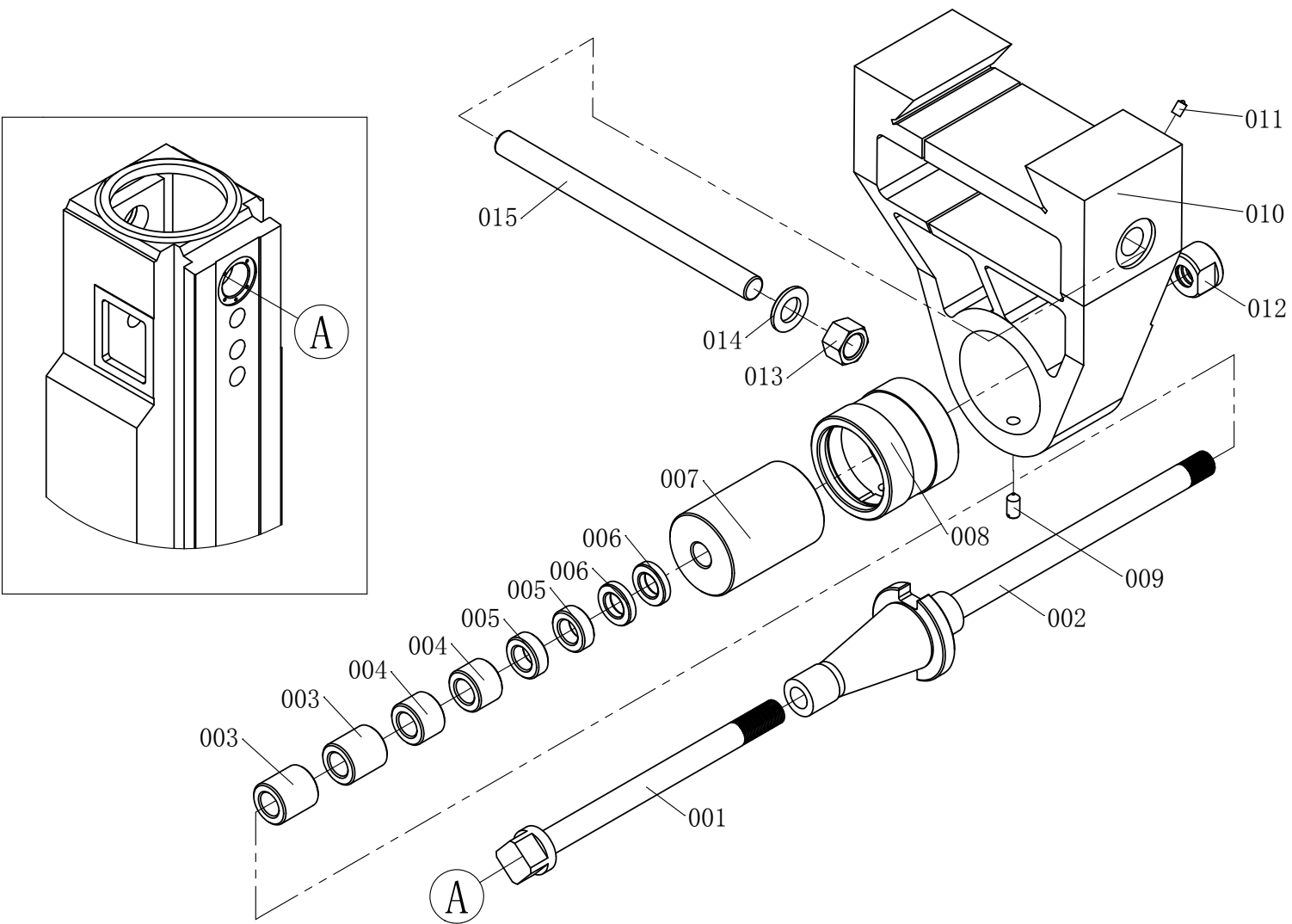
06 Headstock part

No.	Name	Qty
06175	A6×32 Taper pin with internal thread	1

09 Cooling part

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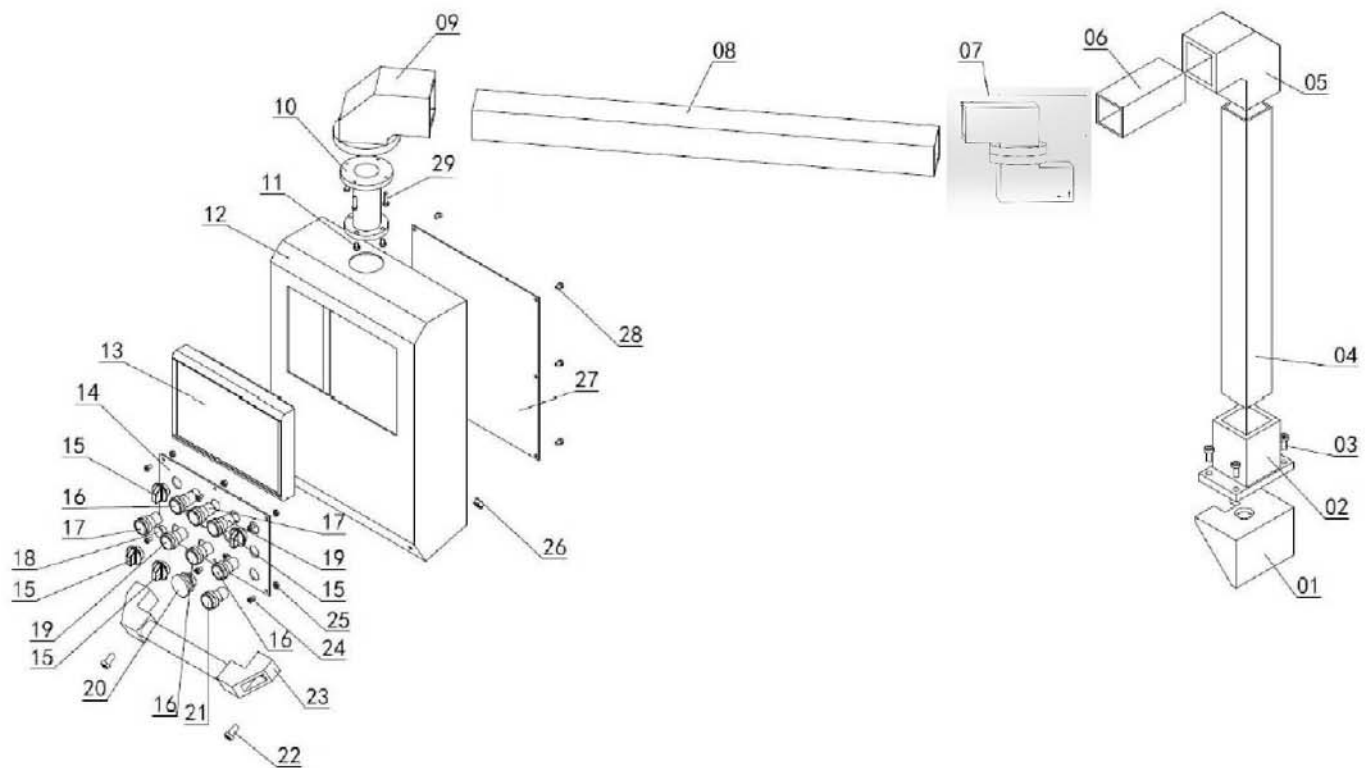
F1 Accessories part



F1 Accessories part

[illegible]

12. operation box part



12. Operationg box part

No.	Name	Qty
1201	Support	1
1202	base	1
1203	screw	4
1204	square pipe	1
1205	Connecting seat	1
1206	square pipe	1
1207	Connector	1
1208	square pipe	1
1209	Connecting seat	1
1210	Connecting seat	1
1211	screw	4
1212	box	1
1213	Digital display	1
1214	panel	1
1215	Knob switch	4
1216	push-button	3
1217	push-button	2
1218	Indicator light	1
1219	push-button	2
1220	Emergency stop switch	1
1221	push-button	1
1222	screw	2
1223	handle	1
1224	screw	6
1225	nut	6
1226	nut	2
1227	cover	1
1228	screw	6
1229	screw	4